Air to Water Heat Pump

Installation manual

TDM PLUS Tank Integrated Hydro Unit AE***TNWTEH

- Thank you for purchasing this Samsung Product.
- Before operating this unit, please read this installation manual carefully and retain it for future reference.

DB68-08915A-04

SAMSUNG

Contents

Correct Disposal of This Product
(Waste Electrical & Electronic Equipment)

(Applicable in countries with separate collection systems)

This marking on the product, accessories or literature indicates that the product and its electronic accessories (e.g. charger, headset, USB cable) should not be disposed of with other household waste at the end of their working life. To prevent possible harm to the environment or human health from uncontrolled waste disposal, please separate these items from other types of waste and recycle them responsibly to promote the sustainable reuse of material resources.

Household users should contact either the retailer where they purchased this product, or their local government office, for details of where and how they can take these items for environmentally safe recycling.

Business users should contact their supplier and check the terms and conditions of the purchase contract. This product and its electronic accessories should not be mixed with other commercial wastes for disposal.

For information on Samsung's environmental commitments and product-specific regulatory obligations, e.g. REACH, visit: www.samsung.com/uk/aboutsamsung/sustainability/environment/our-commitment/data/

Safety precautions

All materials supplied to this manual are indispensable for the safety of equipment.

Users shall establish appropriate safety and health practices and determine the applicability of regulatory limitation based on following descriptions prior to use.

WARNING

- Always disconnect the air to water heat pump from the power supply before servicing it or accessing its internal components.
- Verify that installation and testing operations are performed by qualified personnel.
- Verify that the air to water heat pump is not installed in an easily accessible area.

GENERAL INFORMATION

- Carefully read the content of this manual before installing the air to water heat pump and store the manual in a safe place in order to be able to use it as reference after installation.
- For maximum safety, installers shall always carefully read the following warnings.
- Store the user and installation manual in a safe location and remember to hand it over to the new owner if the air to water heat pump is sold or transferred.
- This manual explains how to install an indoor unit with a split system with two SAMSUNG units. The use of other types of units with different control systems may damage the units and invalidate the warranty. The manufacturer shall not be responsible for damages arising from the use of non compliant units.
- The manufacturer shall not be responsible for damage originating from unauthorized changes or the improper connection of electric and hydraulic lines. Failure to comply with these instructions or to comply with the requirements set forth in the "Operating limits" table, included in the manual, shall immediately invalidate the warranty.
- Do not use the units if damaged. If problems occur, switch the unit off and disconnect it from the power supply.
- In order to prevent electric shocks, fires or injuries, always stop the unit, disable the protection switch and contact SAMSUNG's technical support if the unit produces smoke, if the power cable is hot or damaged or if the unit is very noisy.
- Always remember to inspect the unit, electric connections, refrigerant tubes and protections regularly. These operations should be performed by qualified personnel only.
- The unit contains moving parts, which should always be kept out of the reach of children.
- Do not attempt to repair, move, alter or reinstall the unit. If performed by unauthorized personnel, these operations may cause electric shocks or fires.
- Do not place containers with liquids or other objects on the unit.
- All the materials used for the manufacture and packaging of the air to water heat pump are recyclable.
- The packing material and exhaust batteries of the remote control(optional) must be disposed of in accordance with current laws.
- The air to water heat pump contains a refrigerant must be disposed in authorized center or returned to retailer as special wastes.
- Do not disassemble and alter the heater at your own discretion.
- Wear protective equipment (such as safety gloves, goggles, and headgear) during installation and maintenance works. Installation/repair technicians may be injured if protective equipment is not properly equipped.

Safety precautions

INSTALLING THE UNIT

IMPORTANT: When installing the unit, always remember to connect first the refrigerant tubes, then the electrical lines. Always disassemble the electric lines before the refrigerant tubes.

- Upon receipt, inspect the product to verify that it has not been damaged during transport. If the product appears damaged, DO NOT INSTALL it and immediately report the damage to the carrier or retailer (if the installer or the authorized technician has collected the material from the retailer.)
- After completing the installation, always carry out a functional test and provide the instructions on how to operate the air to water heat pump to the user.
- Do not use the air to water heat pump in environments with hazardous substances or close to equipment that release free flames to avoid the occurrence of fires, explosions or injuries.

POWER SUPPLY LINE, FUSE OR CIRCUIT BREAKER

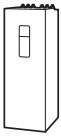
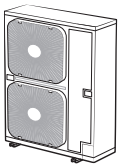
- Always make sure that the power supply is compliant with current safety standards. Always install the air to water heat pump in compliance with current local safety standards.
- Always verify that a suitable grounding connection is available.
- Verify that the voltage and frequency of the power supply comply with the specifications and that the installed power is sufficient to ensure the operation of any other domestic appliance connected to the same electric lines.
- Always verify that the cut-off and protection switches are suitably dimensioned.
- Verify that the air to water heat pump is connected to the power supply in accordance with the instructions provided in the wiring diagram included in the manual.
- Always verify that electric connections (cable entry, section of leads, protections…) are compliant with the electric specifications and with the instructions provided in the wiring scheme. Always verify that all connections comply with the standards applicable to the installation of air to water heat pumps.

⚠ CAUTION

- Make sure that you earth the cables.
  - Do not connect the earth wire to the gas pipe, water pipe, lighting rod or telephone wire. If earthing is not complete, electric shock or fire may occur.
- Install the circuit breaker.
  - If the circuit breaker is not installed, electric shock or fire may occur.
- Make sure that the condensed water dripping from the drain hose runs out properly and safely.
- Install the power cable and communication cable of the indoor and outdoor unit at least 1m away from the electric appliance.

Product specifications

Product compatibility

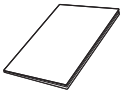
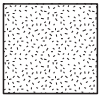
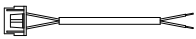
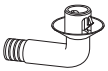
Outdoor unit \ Indoor unit		Slim Duct	MSP Duct	RAC	Console	Tank Integrated Hydro Units
						
		2.2~5.6kW	7.1~9kW	2.2~7.1kW	2.2~5.6kW	200~260L
Classification	Features					
	- Heat pump for heating and hot water system [Eco Heating Full System] - Outdoor unit: 4.4/6.6/9/12/16 kW - Long pipe reliability: 75m	AE022MNLDEH AE028MNLDEH AE036MNLDEH AE056MNLDEH	AE071MNMPEH AE090MNMPEH	AE022TNXDEH AE028TNXDEH AE036TNXDEH AE056TNXDEH AE071TNXDEH	AE022MNJDEH AE028MNJDEH AE036MNJDEH AE056MNJDEH	AE200TNWTEH AE260TNWTEH

NOTE

- AE***MXTP*H and above EHS TDM Indoor units are applicable for EHS products only. They are not compatible with EHS Split Hydro unit, CAC, DVM and FJM products.
- A2W: Air to Water, A2A: Air to Air

Product specifications

Accessories

Installation Manual (2)	Zone sensor (1x10m, WH) (2)	Temperature Sensor for Mixing Valve (1x15m, BLU) (1)
		
Sensor holder of zone sensor and mixing valve (3)	**Sensor clip of zone sensor and mixing valve (3)**	**Cable-tie for zone sensor and mixing valve (6)**
		
Aluminum tape for zone sensor and mixing valve (3)	**Rubber tape for zone sensor and mixing valve (3)**	**Insulator for zone sensor and mixing valve (3)**
		
Connector wire-PV Control/Peak power control (1x2 m, RED) (1)	**Tube secondary (1) (only for 260 L Tank model)**	**Gasket (1) (only for 260 L Tank model)**
		
Drain-plug out (1)	**Cap-drain (2)**	
		

Specifications

Model Name			AE200TNWTEH	AE260TNWTEH
Power source		V/Hz	1Φ, 220-240V~, 50Hz	1Φ, 220-240V~, 50Hz
Operation Range [Water]	Cooling	℃	5~25	5~25
	Heating	℃	15~55	15~55
Sound Pressure	Cooling	dB(A)	26	26
	Heating	dB(A)	26	26
Sound Power	Heating	dB(A)	40	40
Dimension (HxWxD)	Net	mm	595 x 1800 x 700	595 x 1800 x 700
	Gross	mm	700 x 2000 x 780	700 x 2000 x 780
Weight	Net	kg	137	147
	Gross	kg	149	159
Connection Pipe (Regrigerant)	Liquid	Inch	3/8"	3/8"
	Gas	Inch	5/8"	5/8"
Connection Pipe (Floor Heating)	Inlet	mm	28	28
	Outlet	mm	28	28
Connection Pipe (Domestic Hot water)	Inlet	mm	22	22
	Outlet	mm	22	22
Connection Pipe (Monobloc Outdoor)	Inlet	mm	-	-
	Outlet	mm	-	-
Water Pump	Model Name	-	UPMM25-9.5	UPMM25-9.5
	Maker	-	Grundfos	Grundfos
	Max. Vol Flow	m^3/h	5.5	5.5
Electric Heater	Input Power	W	2000	2000
Flow Sensor	Set Point	LPM	7	7
Expansion Vessel	Volume	Liter	8	8
Pressure Relief Valve	Size	Inch	BSPP Male 1/2"	BSPP Male 1/2"
	Relief Pressure	bar	2.9	2.9
VALVE GEAR EXPAN	Pipe I.D	mm	Φ7.94	Φ7.94
Air Vent Valve	Size	Inch	BSPP Male 3/8"	BSPP Male 3/8"
Operating Outdoor Temp Range	Heating	℃	-25 ~ 35	-25 ~ 35
	Cooling		10 ~ 46	10 ~ 46
	DHW Water		-25 ~ 43	-25 ~ 43

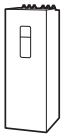
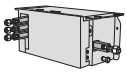
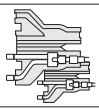
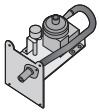
✻ Heat pump operating range of *DHW : -25 ~ 35 ℃

✻ At the temperature -25 ℃ ~ -20 ℃, operation is available but capacity cannot be guaranteed.

✻ In 35℃ or higher hot water supply operation, the heater pump does not operate, but only works as a booster heater.

Product specifications

Subsidiary materials compatibility

Subsidiary materials \ Indoor unit		Slim Duct	MSP Duct	RAC	Console	Tank Integrated Hydro Units	Remark
							
		2.2~5.6kW	7.1~9kW	2.2~7.1kW	2.2~5.6kW	200~260L	
EEV Kit	 EEV Kit for 1/2/3 room	-	-	MEV-E24SA MEV-E32SA MXD-E24K132A MXD-E24K200A MXD-E24K232A MXD-E24K300A MXD-E32K200A MXD-E32K224A MXD-E32K300A	-	-	Requisite
Y-joint		MXJ-YA1509M (≤15.0kW and below)					Requisite
Drain Pump		MDP-E075SEE3D (Option, Internal Type)	MDP-G075SP (Option, External Type) MDP-G075SQ (Option, Internal Type)	-	-	-	
Wireless remote controller		MR-EH00 (Option)		AR-EH03E (Included)	MR-EH00 (Included)	-	
Remote controller receive kit		MRK-A10N (Option)		-	-	-	
Wired remote controller		MWR-WE10N (Option)		-	-	-	
Wired remote controller		-		-	-	MWR-WW10N (Option)	

NOTE

- Subsidiary materials are compatible with DVM products.
- EEV KIT : Required installation. It is not included inside of product. Install distribution kit for 1, 2 or 3 indoor on the ceiling or outdoor area.
- A2W: Air to Water, A2A: Air to Air

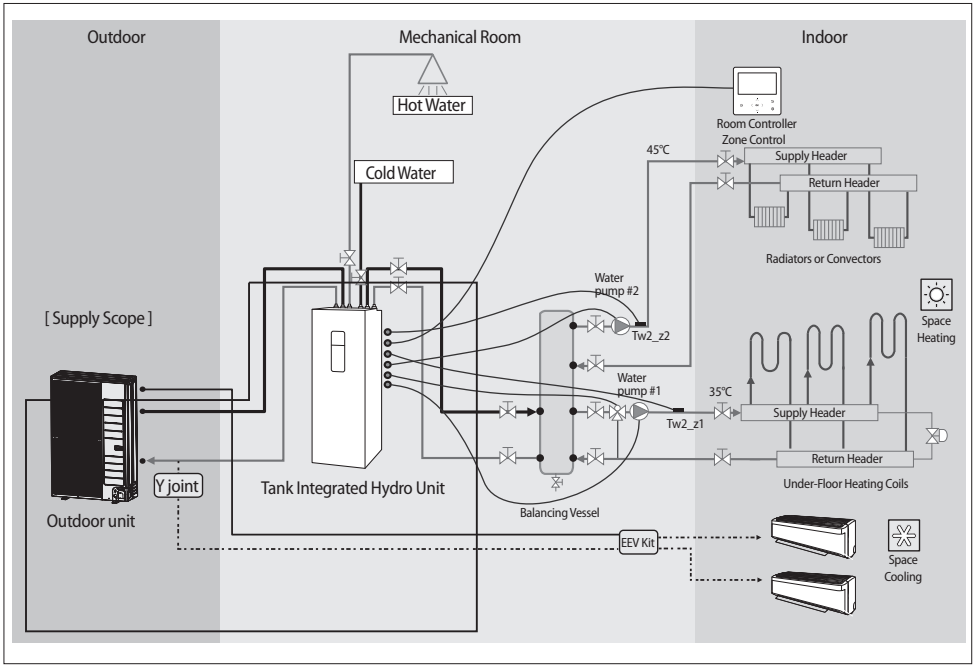
Typical application examples

WARNING

- The application examples given below are for illustration purposes only.
- When the SAMSUNG Air-to-Water Heat Pump system is used in series with another heat source (e.g. gas boiler), ensure that the return water temperature not exceed 55 ℃.
- The unit is only to be used in a closed water system. Application in an open water circuit can lead to excessive corrosion of the water piping.
- SAMSUNG can not be responsible for incorrect or unsafe situations in the water system. Make sure that the boiler, radiators, convectors, UFHs, FCUs, additional pumps, pipings, and controls in the water system are in accordance with relevant local laws and regulations under the installer's responsibility.
- SAMSUNG shall not be held liable for any damage resulting from not observing this rule.
- SAMSUNG do not provide specific water system components such as Pressure relief valve, Air vent valve, buffer tank and etc. Installers and end-users shall consider how to install the above designated components in overall water system depending on the installation conditions. If the components are not installed in appropriate location, the water system can not be operated as designed.

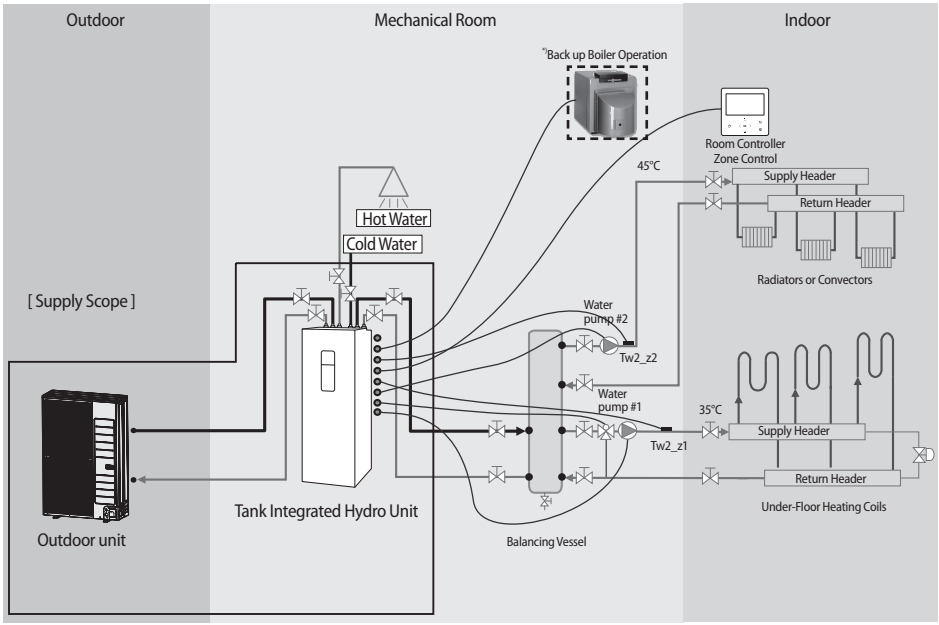
✻ The below examples are for illustration purposes only.

Application 1: Space heating + water heating



Typical application examples

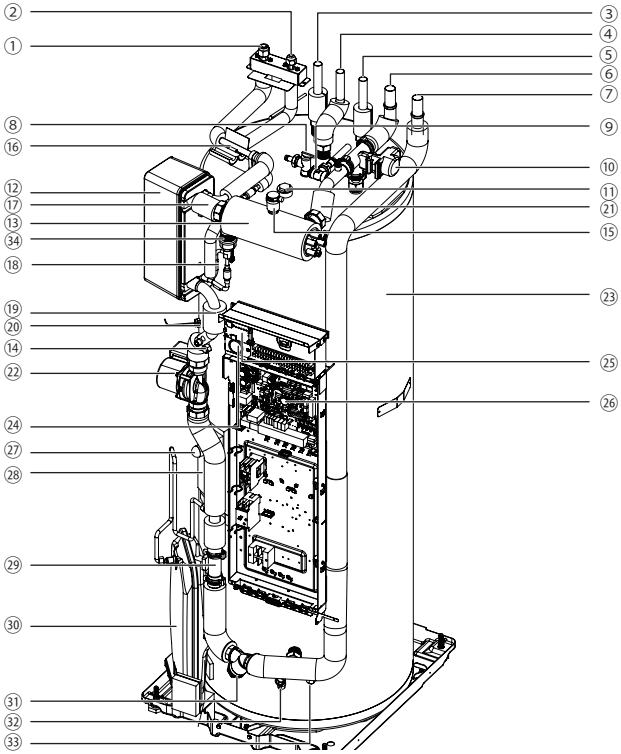
Application 2: Hybrid application(backup boiler)



*) We control only the on / off signal of backup boiler according to outdoor temperature.
Backup boiler should be installed with own device according to the field condition.

CAUTION
- Samsung has not responsible for performance and stability of backup boiler.
- Water quality must be according to EN directive 98/83 EC.

Main components

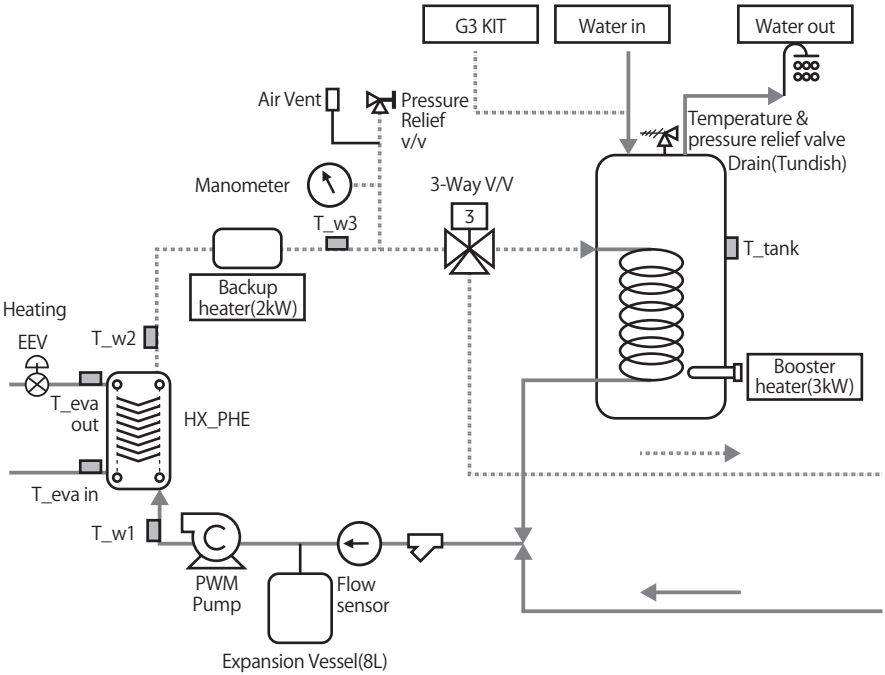


No.	Part name	Note
①	Refrigerant pipe	ø15.88 (5/8"), Flare nut
②	Refrigerant pipe	ø9.52 (3/8"), Flare nut
③	Hot water outlet	ø22, Straight pipe
④	Secondary return	ø22, Straight pipe (260L option)
⑤	Cold water inlet	ø22, Straight pipe
⑥	Space heating outlet	ø28, Straight pipe
⑦	Space heating inlet	ø28, Straight pipe
⑧	T/P valve	7bar, 90 °C
⑨	Pressure relief valve	3bar, BSPP 1/2"
⑩	3way valve	
⑪	Anode bar	BSPP 1"
⑫	Plate heat exchanger	
⑬	Back-up heater	

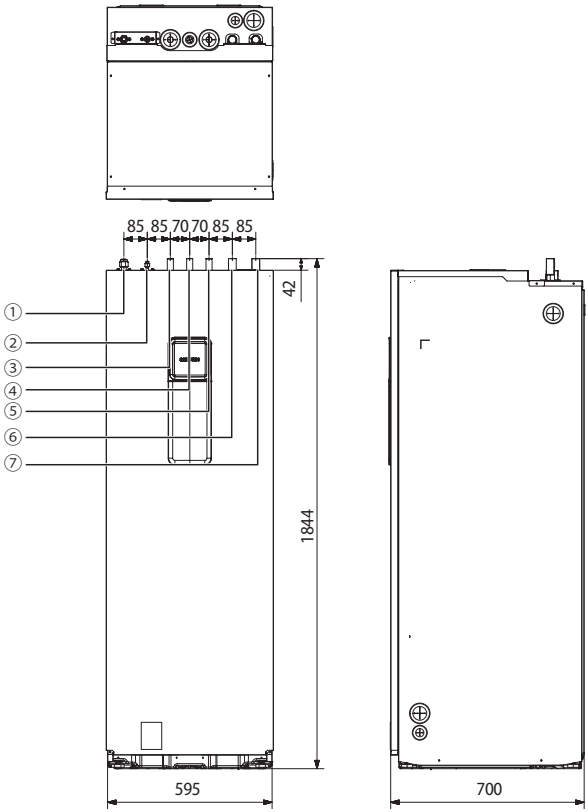
Main components

No.	Part name	Note
⑭	Drain port	
⑮	Air vent	BSPP 3/8"
⑯	Eva-in thermistor	
⑰	Water-out thermistor	
⑱	Eva-out thermistor	
⑲	Water-in thermistor	
⑳	Tank thermistor	
㉑	Heater thermistor	
㉒	Water pump	
㉓	Water tank	200L / 260L
㉔	Manometer	0~4bar
㉕	S/D converter	
㉖	Control box	
㉗	Booster heater	3kW
㉘	Booster heater thermostat	
㉙	Flow sensor	
㉚	Expasion vessel	8L, Pre-charge gas: 0.1MPa, N2, BSPP 3/8"
㉛	Strainer	
㉜	Tank drain valve	
㉝	Drain port	Primary circuit
㉞	EEV	7.94mm

Functional diagram



Dimensional drawing



No	Split	Size	type
①	Refrigertant (Gas)	Ø15.88	Flare nut
②	Refrigertant (Liquid)	Ø9.52	Flare nut
③	Hot water outlet	Ø22, T1.0	Straight pipe
④	Secondary return (260L option)	Ø22, T1.0	Straight pipe
⑤	Cold water inlet	Ø22, T1.0	Straight pipe
⑥	Space heating outlet	Ø28, T1.2	Straight pipe
⑦	Space heating inlet	Ø28, T1.2	Straight pipe

Installing the unit

Installation of the indoor unit

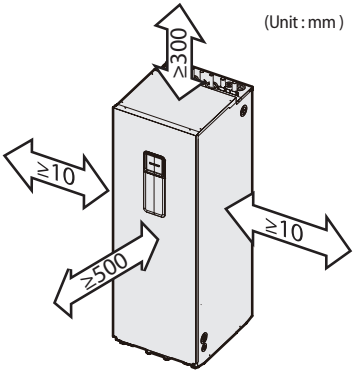
The indoor unit should be installed indoors and meet the following conditions.

- Installation site should be sheltered from frost.
- In area with suitable space for servicing.
- A place with adequate ventilation.
- Where there is no risk of leakage of flammable gases.
- There is a provision for condensate drain and pressure relief valve blow-off.
- The floor for installation is a flat, vertical and non-combustible wall, capable of supporting the operation weight of the unit.

Installation space

- Ensure to leave the appropriate space as indicated in the drawing.
- Installation site should be secured with adequate ventilation so that the components of hydro unit will not be damaged from overheating.

(Unit : mm)



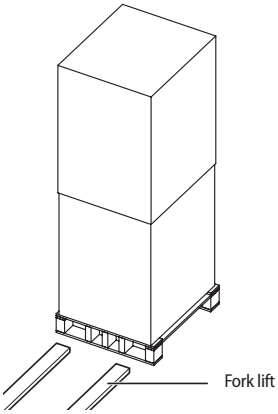
Moving the Indoor unit

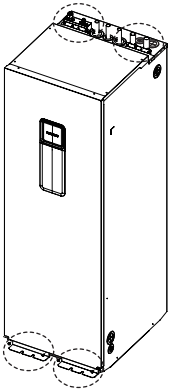
- Select the moving route in advance.
- Be sure that moving route is safe from weight of the indoor unit.

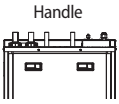
Installing the unit

Moving the Indoor unit with a fork lift

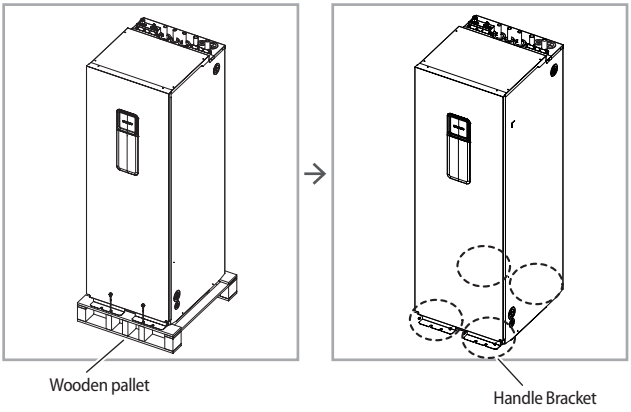
- Insert the fork into the wooden pallet at the bottom of the indoor unit carefully. Be careful that the fork does not damage the indoor unit.
- When moving the Indoor unit, be care the damage of indoor unit by impact. Do not remove the packaging until Indoor unit reach the final installation location.
- When adjusting the exact location of the Indoor unit , use the handles.
  -> A minimum of two people should lift the unit by the handles. (Do not grasp the pipe)







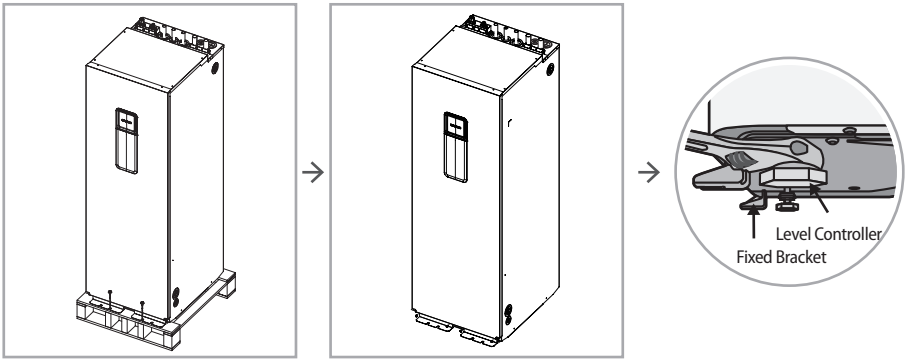
- Remove the handle bracket, wooden pallet the unit is in final installation location



Base construction and installation of the Tank hydro unit

Manufacturer is not responsible for the damage occurred by not following the installation standards.

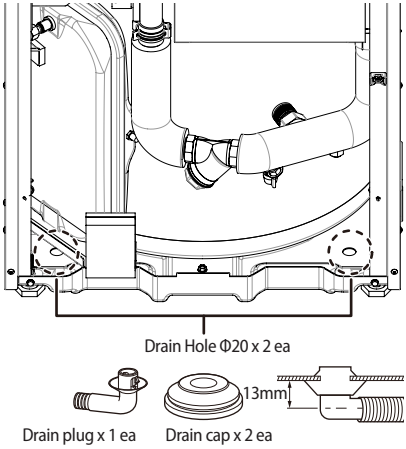
1. Considering the vibration and weight of the Tank hydro unit, strength of the base ground must be strong enough to prevent noise and the top part of the base ground has to be flat. Adjust the level controller to make fixed controller has to be min. 10 mm higher than level controller.
2. Base ground should be 1.5 times larger than the bottom of the Hydro unit.
3. When concrete construction for Tank hydro unit installation is completed, install an anti-vibration pad(t=20 mm or more) or an anti-vibration frame(vibration transmissibility=5 % and below) to prevent vibration of the outdoor unit from transferring to the base ground.

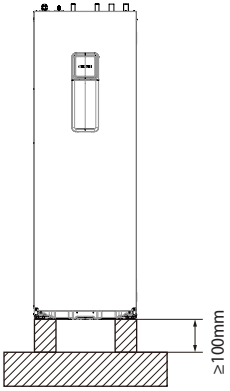


Installing the unit

Drain Work

- In the cooling operation, defrost water may be produced from the pipes or tank.
- Produced defrost water must be drained through the drain hole.
- When the drain plug is used, make sure that it is located at a height of 100 mm or more from the floor.
- When the drain plug is used, make sure to install it at one of the positions marked in the figure below.
- When the drain plug is not used, make sure to plug it with the drain cap.



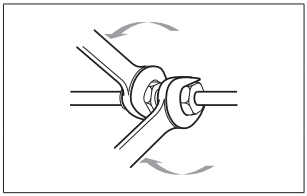


Pipe work

Refrigerant pipe work

For all guide lines, specifications regarding refrigerant pipe work between the indoor unit and the outdoor unit, please follow the outdoor unit installation manual.

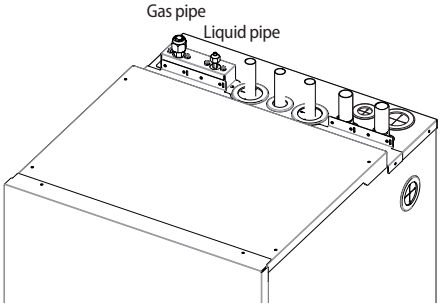
	Gas pipe (O.D.)	Liquid pipe (O.D.)
Indoor unit	15.88 mm (5/8 inch)	9.52 mm (3/8 inch)
Outdoor unit	15.88 mm (5/8 inch)	9.52 mm (3/8 inch)



Outer diameter [mm(inch)]	Torque (N•m)
ø6.35 (1/4")	14~18
ø9.52 (3/8")	34~42
ø12.70 (1/2")	49~61
ø15.88 (5/8")	68~82
ø19.05 (3/4")	100~120

CAUTION

- When connecting the refrigerant pipes, always use 2 wrenches/spanners for tightening or loosening nuts. If not, piping connections can be damaged.



Pipe work

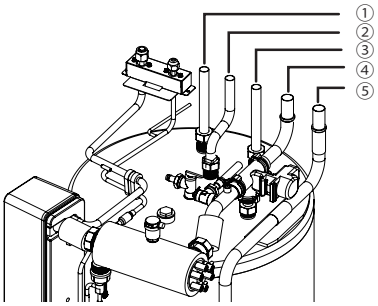
Water pipe work

The hydro unit is equipped with components listed on the table below.

The hot and cold water supply connections are clearly marked on the unit with labels. And service valves are provided.

Whole water plumbing system including Hydro unit shall be installed by a qualified technician and must comply with all relevant European and national regulations.

- ► Allowable water pressure of hydro unit is maximum 3.0 bar.
- ► An air-vent valve is integrated on the hydro unit. Please check that air-vent valve is not overtightened so the air-vent valve can release any air out of the system during system operation.



	No.	Name	Size	Conncetions
Split Hydro unit	①	Hot water outlet	ø22, T1.0, Copper	Crimp pipe fitting or welding
	②	Sencondary return	ø22, T1.0, Copper	
	③	Cold water inlet	ø22, T1.0, Copper	
	④	Space heating outlet	ø28, T1.2, Copper	
	⑤	Space heating inlet	ø28, T1.2, Copper	

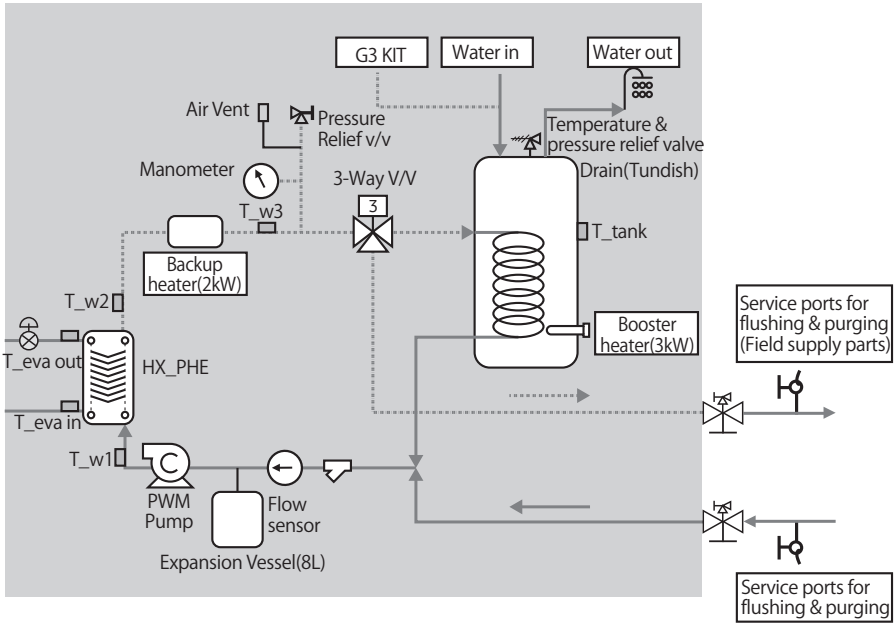
Flushing and air-purging

When filling water, the following start-up procedure should be followed.

1. All system components and pipes must be tested for the presence of leaks.
2. Make-up water assembly or Flushing unit is recommended for installation and service.
3. Before connecting pipes to the hydro unit, Flush water pipes clean to remove contaminants during 1 hours using a flushing unit or tap water pressure if it is adequate (at 2 to 3 bar)
4. Fill water into the hydro unit by opening service valves.
5. Purge the air. (Fill with a flushing unit with sufficient capacity: avoid aerating the water)
6. Circulate for long enough to ensure that all air has been bled from the complete water piping system.

After installations, Commissioning should be performed by qualified representatives.
Unless flushing and air-purging works are performed adequately, It might result in malfunctions.

Flushing unit (or purging cart)



CAUTION

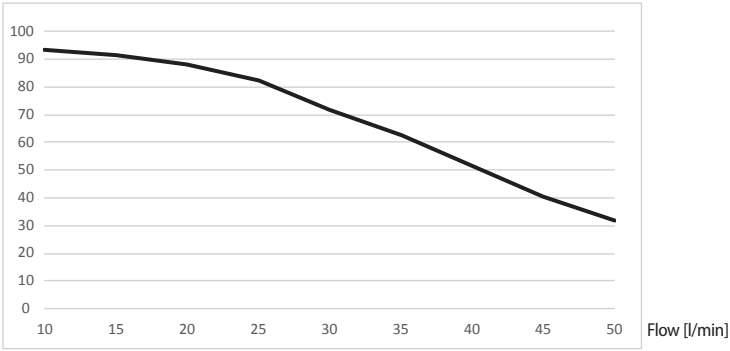
- Check and clean strainer periodically.
- Replace strainer when necessary.
- Its recommended that you flush the system for 4 hours minimum once a per annum.
- Use chemical cleaning agents(Begin with acid , finish with alkali).
- Install Air vents on the top of the system
- Pressure of entering water(over 2.0 bar)
- Water quality must be according to EN directive 98/83 EC.

Pipe work

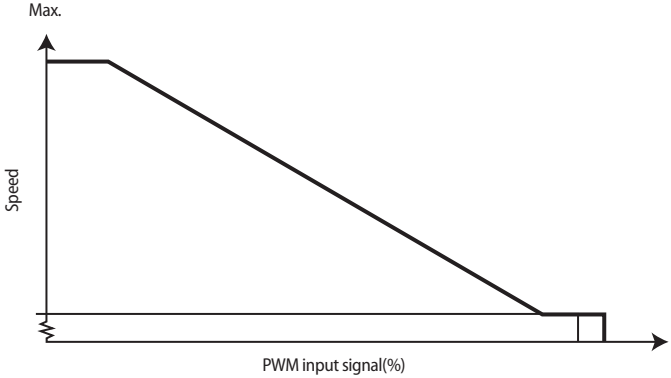
ESP(External Static Pressure) Diagram

The illustration below shows the external static pressure of the unit depending on the water flow and the pump setting.

AE***TNWTEH



PWM characteristic curve

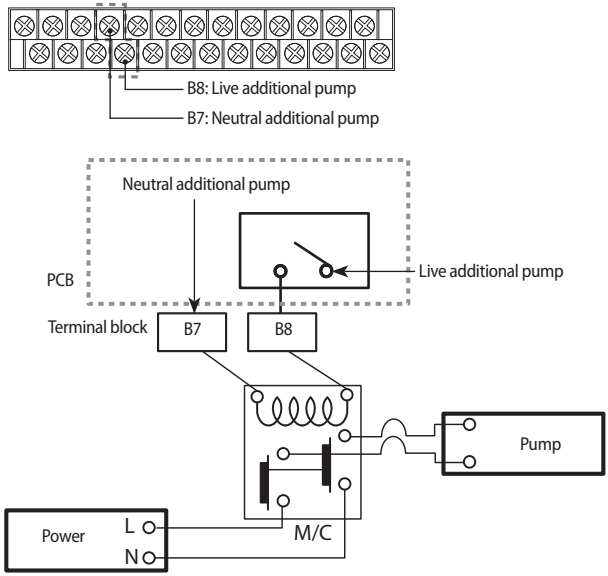


The additional pump should be the same type of product as the above graph.
Recommendation
GRUNDFOS UPMM 25-95 (Heating Type)

Case 2) AC pump

The maximum number of additional pump installation is one AC pumps (Input power 100W).

1. Power supply (AC Pump)



CAUTION

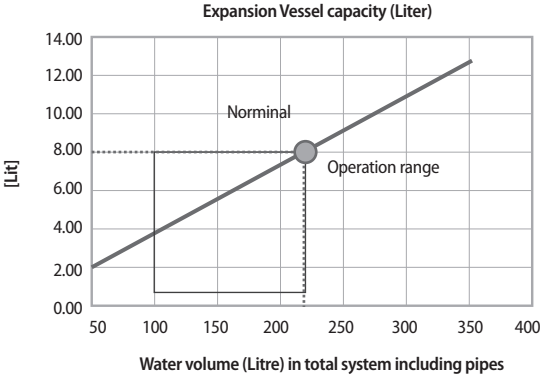
- The maximum allowable current that this terminal block can supply for the additional water pump is 0.1 A.

Pipe work

Setting the pre-pressure of the expansion vessel

When it is required to change the default pre-pressure of the expansion vessel(1 bar), keep in mind the following guidelines:

- ► Use only dry nitrogen to set the expansion vessel pre-pressure.
- ► Inappropriate setting of the expansion vessel pre-pressure will lead to malfunction of the system. Therefore, the pre-pressure should only be adjusted by a licensed installer.



CAUTION

- Water volume of total system (except tank hydro unit) for reliable performance is minimum 20 liters(AE040/050/060/080/090RX**), 40 liters(AE120/160RX**).

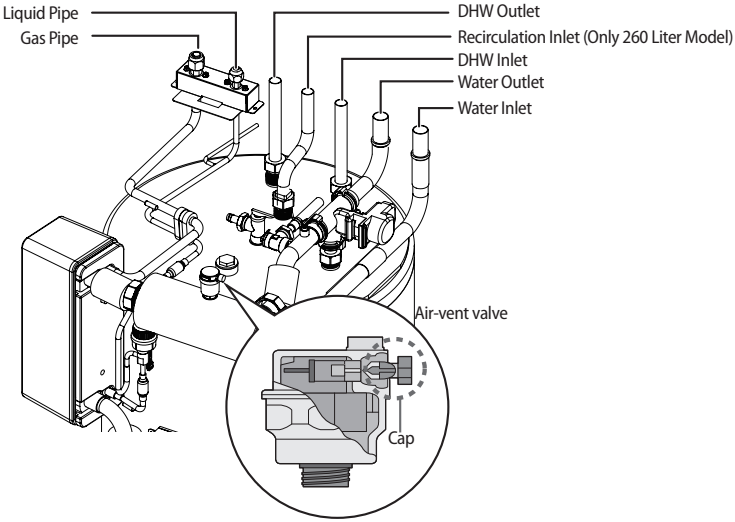
Installation height difference[a)]	Water volume	
	< 220 Litres	> 220 Litres
< 7 m	No pre-pressure adjustment required.	Actions required: • Pre-pressure must be decreased, calculate according to "Calculating the pre-pressure of the expansion vessel". • Check if the water volume is lower than maximum allowed water volume
> 7 m	Actions required: • Pre-pressure must be increased, calculate the appropriate value following by "Calculating the pre-pressure of the expansion vessel". • Check if the water volume is lower than maximum allowed water volume	Expansion vessel of the unit too small for the installation.

a) Installation height difference: height difference(m) between the highest point of the water circuit and the indoor unit. If the indoor unit is located at the highest point of the installation, the installation height is considered 0 m.

Calculating the pre-pressure of the expansion vessel

The pre-pressure(Pg) to be set depends on the maximum installation height difference(H) and is calculated as below:
Pg=(H/10+0.3) bar

Charging water



After installation is completed the following procedures shall be used to charge water into the hydro unit.

- Connect water lines to water connections of hydro unit.
- The air-vent valve shall be opened at least 2 turns and drain valves shall be closed.
- Open the service valve in the water supply connection.
- Water pressure of supply line shall be over 2.0 bar for good charging work.
- Stop water supply when the pressure gauge of hydro unit indicates 2.0 bar.

CAUTION

- Service space should be secured.
- Water pipe and connections must be cleaned using water.
- If internal water pump capacity is not enough, install external water pump.
- Do not connect electric wire while water charging.
- When initial installation or re-installation required, open the cap to prevent air trap in the unit while charging water.
- The back-up heater vessel shall be full of water before heater is turned on. Confirm if the vessel is empty by opening the pressure relief valve of hydro unit. (OK if water is flowing out)
- It is recommended to install the make-up water assembly to feed small quantities of water to the system automatically, replacing the minor water losses and maintaining the system pressure. This assembly usually consists of a pressure-reducing valve, water filter, check-valve and shut-off valves. In this case, Check-valve must be installed to prevent from contaminating city water.

Pressure relief valve

A pressure relief valve is integrated on heater vessel of hydro unit and shall work in abnormal condition for protecting the hydro unit.

CAUTION

- The pressure relief valve will operate releasing the pressure by flowing out some water through the drain hose.
- Make certain that the discharged water out of drain pan can not contact any electrical parts.

Piping insulation

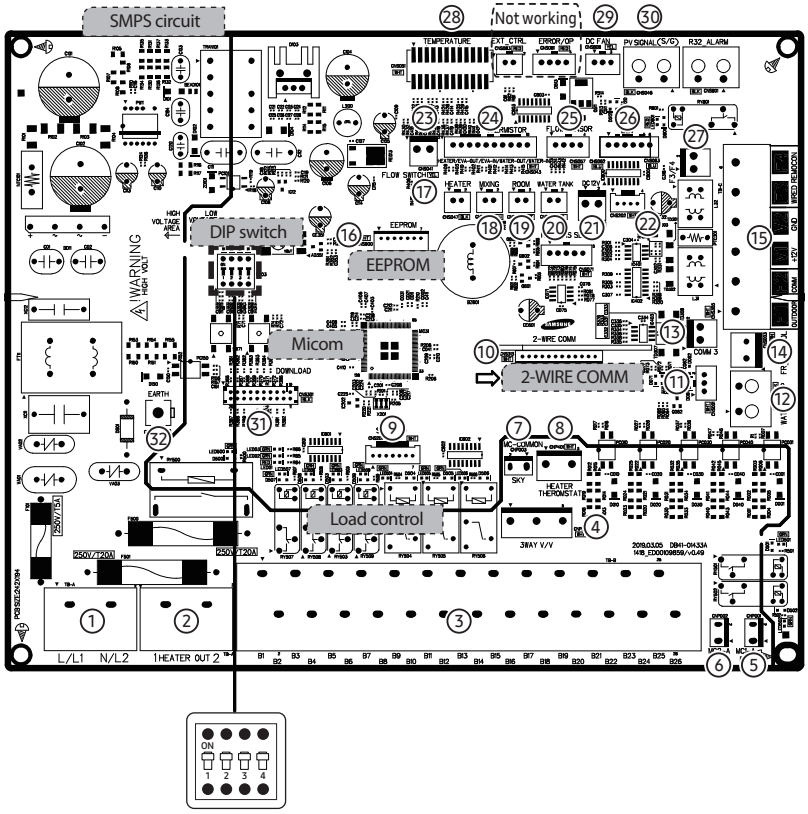
The complete water circuit, including all piping must be insulated to prevent condensation forming on the surface of the pipe and heat loss to external environment.

Wiring work

CAUTION

- Field-supplied electrical components such as power switch, circuit breakers, wires, terminal blocks, etc must be properly chosen with compliance with national legislation or regulation.
- Switch off the power supply before making any connections.
- All field wiring and components must be installed by a licensed electrician.
- Use a dedicated power supply.
- All power connections must be protected from dew condensation by thermal insulation.
- The system shall be earthed. Do not earth the unit to a utility pipe, surge absorber or telephone earth. Incomplete earth may cause electrical problems.

Layout of PCB



No.	Part code	Part name	Terminal	Terminal description
①	TB-A	AC POWER-IN	#1: L	AC INPUT
			#2: N	AC INPUT
②	TB-A1	HEATER OUT	#1: L	AC OUTPUT
			#2: N	AC OUTPUT
③	TB-B	LOAD CONTROL	#1: N	AC OUTPUT
			#2: MIXING VALVE_CW (L)	AC OUTPUT
			#3: MIXING VALVE_CCW (L)	AC OUTPUT
			#4: BOILER (L)	AC OUTPUT
			#5: N	AC OUTPUT
			#6: L	AC OUTPUT
			#7: N	AC OUTPUT
			#8: WATER PUMP (L)	AC OUTPUT
			#9: 2WAY VALVE1_NO (L)	AC OUTPUT
			#10: 2WAY VALVE1_NC (L) Zone1 Water Pump output(FSV 4061=1)	AC OUTPUT
			#11: N	AC OUTPUT
			#12: L	AC OUTPUT
			#13: 2WAY VALVE2_NO (L)	AC OUTPUT
			#14: 2WAY VALVE2_NC (L) Zone2 Water Pump output(FSV 4061=1)	AC OUTPUT
			#15: N	AC OUTPUT
			#16: L	AC OUTPUT
			#17: 3WAY VALVE_NO (L)	AC OUTPUT
			#18: 3WAY VALVE_NC (L)	AC OUTPUT
			#19: N	AC OUTPUT
			#20: L	AC OUTPUT
			#21: THERMOSTAT1_C (L)	AC INPUT
			#22: THERMOSTAT1_H (L)	AC INPUT
			#23: THERMOSTAT2_C (L)	AC INPUT
			#24: THERMOSTAT2_H (L)	AC INPUT
④	CNP501	3WAY VALVE	#1: N	AC OUTPUT
			#2: NO CONNECT	-
			#3: 3WAY VALVE_NO (L)	AC OUTPUT
			#4: NO CONNECT	-
			#5: 3WAY VALVE_NC (L)	AC OUTPUT
⑤	CNP001	MC1-A	#1: L	AC OUTPUT
⑥	CNP002	MC2-A	#1: L	AC OUTPUT
⑦	CNP003	MC-COMMON	#1: N	AC OUTPUT
⑧	CNP401	HEATER THERMOSTAT	#1: N	AC OUTPUT
			#2: NO CONNECT	-
			#3: N	AC OUTPUT

Wiring work

No.	Part code	Part name	Terminal	Terminal description
⑨	CNS201	DISPLAY	#1: DC 12V	DC OUTPUT
			#2: NO CONNECT	-
			#3: NO CONNECT	-
			#4: NO CONNECT	-
			#5: GND	DIGITAL GROUND
			#6: LED CONTROL SIGNAL	DC OUTPUT
			#7: NO CONNECT	-
⑩	CNS313	2-WIRE COMMUNICATION		
⑪	CNS001	WATER PUMP	#1: WATER PUMP PWM SIGNAL	DC OUTPUT
			#2: NO CONNECT	-
			#3: GND	DIGITAL GROUND
⑫	CNS002	WATER PUMP	#1: WATER PUMP PWM SIGNAL	DC OUTPUT
			#2: GND	DIGITAL GROUND
⑬	CNS305	COMMUNICATION3	#1: COM3_RXD	RS485 - COMM.
			#2: COM3_TXD	
⑭	CNS003	FR_CONTROL	#1: FR CONTROL PWM SIGNAL	DIGITAL OUTPUT
			#2: GND	DIGITAL GROUND
⑮	TB-C	COMMUNICATION & DC 12V	#1: COM1 (F1)	RS485 - COMM.
			#2: COM1 (F2)	
			#3: V1 (DC 12V)	DC OUTPUT
			#4: V2 (GND)	DIGITAL GROUND
			#5: COM2 (F3)	WIRED REMOTE CONTROLLER
			#6: COM2 (F4)	
⑯	CNS900	EEPROM	#1: GND	DIGITAL GROUND
			#2: NO CONNECT	-
			#3: DC 5V	DC OUTPUT
			#4: EEPROM_SELECT	DC SIGNAL
			#5: EEPROM_SO	DC SIGNAL
			#6: EEPROM_SI	DC SIGNAL
			#7: EEPROM_CLK	DC SIGNAL
⑰	CNS047	HEATER SENSOR	#1: HEATER TEMP. (10kΩ @ 25 ℃)	DIGITAL INPUT
			#2: GND	DIGITAL GROUND
⑱	CNS045	MIXING VALVE SENSOR	#1: MIXING VALVE TEMP. (10kΩ @ 25 ℃)	DIGITAL INPUT
			#2: GND	DIGITAL GROUND
⑲	CNS044	ROOM SENSOR	#1: ROOM TEMP. (10kΩ @ 25 ℃)	DIGITAL INPUT
			#2: GND	DIGITAL GROUND
⑳	CNS042	WATER TANK SENSOR	#1: WATER TANK TEMP. (200kΩ @ 25 ℃)	DIGITAL INPUT
			#2: GND	DIGITAL GROUND
㉑	CNS012	DC 12V	#1: DC 12V	DC OUTPUT
			#2: GND	DIGITAL GROUND

No.	Part code	Part name	Terminal	Terminal description
㉒	CNS202	EHS CONVERTER	#1: COM1 (F1)	RS485 - COMM.
			#2: COM1 (F2)	
			#2: GND	DIGITAL GROUND
			#4: DC 12V	DC OUTPUT
㉓	CNS041	FLOW SWITCH	#1: FLOW SWITCH	DC INPUT
			#2: GND	DIGITAL GROUND
㉔	CNS043	SENSOR	#1: HEATER TEMP. (10kΩ @ 25 ℃)	DIGITAL INPUT
			#2: GND	DIGITAL GROUND
			#3: EVA-OUT TEMP. (10kΩ @ 25 ℃)	DIGITAL INPUT
			#4: GND	DIGITAL GROUND
			#3: EVA-IN TEMP. (10kΩ @ 25 ℃)	DIGITAL INPUT
			#6: GND	DIGITAL GROUND
			#7: WATER-OUT TEMP. (10kΩ @ 25 ℃)	DIGITAL INPUT
			#8: GND	DIGITAL GROUND
			#9: WATER-IN TEMP. (10kΩ @ 25 ℃)	DIGITAL INPUT
			#10: GND	DIGITAL GROUND
㉕	CNS057	FLOW SENSOR	#1: DC 5V	DC OUTPUT
			#2: FLOW SENSOR SIGNAL	DIGITAL INPUT
			#3: GND	DIGITAL GROUND
			#4: NO CONNECT	-
㉖	CNS062/ CNS063	EEV (SPLIT/MONO : Not use)	#1~#4: EEV CONTROL PWM SIGNAL	DC OUTPUT
			#5: DC 12V	DC OUTPUT
			#6: DC 12V (CNS063 ONLY)	DC OUTPUT
㉗	CNS304	COMMUNICATION	#1: COM2 (F3)	WIRED REMOTE CONTROLLER
			#2: COM2 (F4)	

Wiring work

No.	Part code	Part name	Terminal	Terminal description
㉘	CNS051	DIGITAL INPUT/ OUTPUT	#1: SG READY1 SIGNAL	DC INPUT
			#2: OPTION TEMP.(10kΩ @ 25 ℃)	DIGITAL INPUT
			#3: GND	DIGITAL GROUND
			#4: GND	DIGITAL GROUND
			#5: SG READY2 SIGNAL	DC INPUT
			#6: ZONE2 TEMP. (10kΩ @ 25 ℃)	DIGITAL INPUT
			#7: GND	DIGITAL GROUND
			#8: GND	DIGITAL GROUND
			#9: DRY CONTACT1 SIGNAL	DC INPUT
			#10: ZONE1 FLOW TEMP. (10kΩ @ 25 ℃)	DIGITAL INPUT
			#11: GND	DIGITAL GROUND
			#12: GND	DIGITAL GROUND
			#13: DRY CONTACT2 SIGNAL	DC INPUT
			#14: ZONE2 FLOW TEMP. (10kΩ @ 25 ℃)	DIGITAL INPUT
			#15: GND	DIGITAL GROUND
			#16: GND	DIGITAL GROUND
			#17: DRY CONTACT3 SIGNAL	DC INPUT
			#18: NO CONNECT	-
			#19: GND	DIGITAL GROUND
			#20: NO CONNECT	-
			#21: DRY CONTACT4 SIGNAL	DC INPUT
			#22: NO CONNECT	-
			#23: GND	DIGITAL GROUND
			#24: NO CONNECT	-
㉙	CNS062/ CNS063	EEV	#1~#4: EEV CONTROL PWM SIGNAL	DC OUTPUT
			#5: DC 12V	DC OUTPUT
			#6: DC 12V (CNS063 ONLY)	DC OUTPUT
㉚	CNS046	PV/Peak power control SIGNAL	#1: PV(Photovoltaic) Control Signal / Peak power control Signal	DC INPUT
			#2: GND	DIGITAL GROUND
㉛	CNS301	DOWNLOAD		
㉜	CNP101	EARTH	#1: EARTH	EARTH

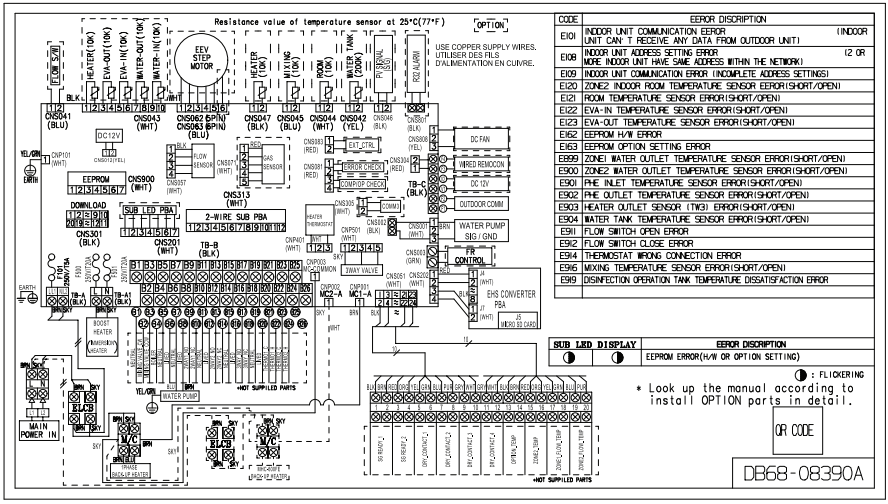
No.	Part code	Part name	Terminal	Terminal description

③

Terminal No.	Function	Input /output	Min. / Max. current	Description	Remark
B2/B3/B5	Mixing valve	AC 230V output	10 mA / 50 mA	Mixing Valve operation(B2: CW, B3: CCW)	Option
B4/B5	Backup Boiler	AC 230V output	10 mA / 50 mA	Signal output for Backup Boiler(B5: Neutral)	Option
B7/B8	Additional AC Water Pump	AC 230V output	- / 100 mA	Additional Water pump operation (maximum input power of pump 100W) (B8 : Lived)	Option
B9/B10/B11/ B12	2Way valve#1 Water pump (Zone1)	AC 230V output	10 mA / 50 mA	2 Way Valve operation for Zone#2 (FCU) (B9 : NO, B10 : NC, B11: Neutral, B12: Lived) Zone1 Water Pump output(FSV 4061=1) (B10:NC, B11:Neutral)	Option
B13/B14/ B11/B12	2Way valve#2 Water pump (Zone2)	AC 230V output	10 mA / 50 mA	2 Way Valve operation for Zone#2 (FCU) (B13 : NO, B14 : NC, B11: Neutral, B12: Lived) Zone2 Water Pump output(FSV 4061=1) (B14:NC, B15:Neutral)	Option
B15/B16/ B17/B18	3Way valve	AC 230V output	10 mA / 50 mA	3 Way Valve operation for DHW (B17 : NO, B18 : NC, B15: Neutral, B16: Lived)	Option
B19/B20	Thermostats	AC 230V output	- / 22 mA	Power to external thermostat(s) (B20: Lived)	Option
B21/B22	Thermostat 1	AC 230V input	- / 22 mA	Thermostat for zone#1 (UFH) Cooling(B21)/ Heating(B22) Signal	Option
B23/B24	Thermostat 2	AC 230V input	- / 22 mA	Thermostat for zone#2 (FCU) Cooling(B23)/ Heating(B24) Signal	Option

Wiring work

Wiring diagram (AE***TNWTEH)



CODE	ERROR DISCRIPTION
E101	INDOOR UNIT COMMUNICATION ERROR (INDOOR UNIT CAN`T RECEIVE ANY DATA FROM OUTDOOR UNIT)
E108	INDOOR UNIT ADDRESS SETTING ERROR (2 OR MORE INDOOR UNIT HAVE SAME ADDRESS WITHIN THE NETWORK)
E109	INDOOR UNIT COMMUNICATION ERROR (INCOMPLETE ADDRESS SETTINGS)
E120	ZONE2 INDOOR ROOM TEMPERATURE SENSOR ERROR(SHORT/OPEN)
E121	ROOM TEMPERATURE SENSOR ERROR(SHORT/OPEN)
E122	EVA-IN TEMPERATURE SENSOR ERROR(SHORT/OPEN)
E123	EVA-OUT TEMPERATURE SENSOR ERROR(SHORT/OPEN)
E162	EEPROM H/W ERROR
E163	EEPROM OPTION SETTING ERROR
E899	ZONE1 WATER OUTLET TEMPERATURE SENSOR ERROR(SHORT/OPEN)
E900	ZONE2 WATER OUTLET TEMPERATURE SENSOR ERROR(SHORT/OPEN)
E901	PHE INLET TEMPERATURE SENSOR ERROR(SHORT/OPEN)
E902	PHE OUTLET TEMPERATURE SENSOR ERROR(SHORT/OPEN)
E903	HEATER OUTLET SENSOR (TW3) ERROR(SHORT/OPEN)
E904	WATER TANK TEMPERATURE SENSOR ERROR(SHORT/OPEN)
E911	FLOW SWITCH OPEN ERROR
E912	FLOW SWITCH CLOSE ERROR
E914	THERMOSTAT WRONG CONNECTION ERROR
E916	MIXING TEMPERATURE SENSOR ERROR(SHORT/OPEN)
E919	DISINFECTION OPERATION TANK TEMPERATURE DISSATISFACTION ERROR

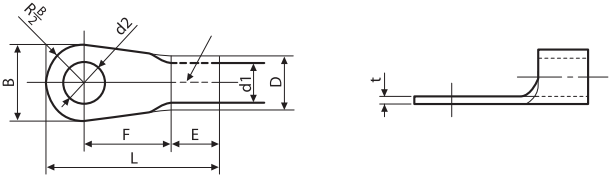
SUB LED DISPLAY		ERROR DISCRIPTION
◑	◑	EEPROM ERROR(H/W OR OPTION SETTING)

◑ : FLICKERING

* It does not supprt external input(CNS083)/output(CNS081) signal function.

Selecting solderless ring terminal

- Select a solderless ring terminal of a connecting power cable based on a nominal dimensions for cable.
- Cover a solderless ring terminal and a connector part of the power cable and then connect it.

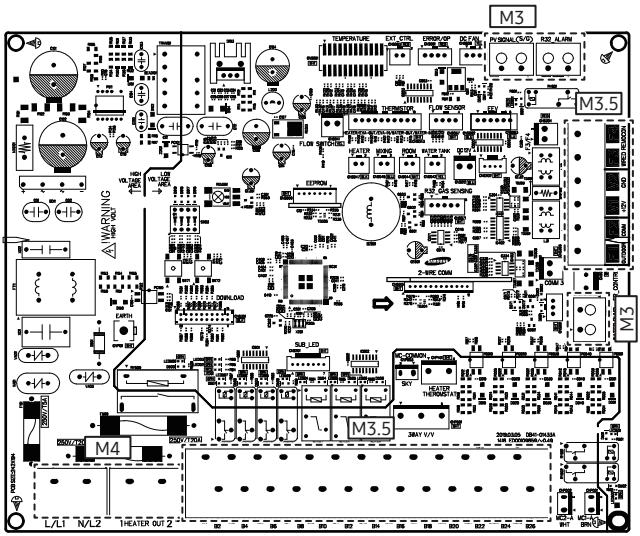


Nominal dimensions for cable (mm²)	Nominal dimensions for screw (mm)	B		D		d1		E	F	L	d2		t
		Standard dimension (mm)	Allowance (mm)	Standard dimension (mm)	Allowance (mm)	Standard dimension (mm)	Allowance (mm)	Min.	Min.	Max.	Standard dimension (mm)	Allowance (mm)	Min.
4/6	4	9.5	±0.2	5.6	+0.3 -0.2	3.4	±0.2	6	5	20	4.3	+0.2 0	0.9
	8	15							9	28.5	8.4		
10	8	15	±0.2	7.1	+0.3 -0.2	4.5	±0.2	7.9	9	30	8.4	+0.4 0	1.15
16	8	16	±0.2	9	+0.3 -0.2	5.8	±0.2	9.5	13	33	8.4	+0.4 0	1.45
25	8	12	±0.3	11.5	+0.5 -0.2	7.7	±0.2	11	15	34	8.4	+0.4 0	1.7
	8	16.5							13		8.4		
35	8	16	±0.3	13.3	+0.5 -0.2	9.4	±0.2	12.5	13	38	8.4	+0.4 0	1.8
	8	22			+0.5 -0.2				13	43	8.4	+0.4 0	
50	8	22	±0.3	13.5	+0.5 -0.2	11.4	±0.3	17.5	14	50	8.4	+0.4 0	1.8
70	8	24	±0.4	17.5	+0.5 -0.4	13.3	±0.4	18.5	20	51	8.4	+0.4 0	2

Wiring work

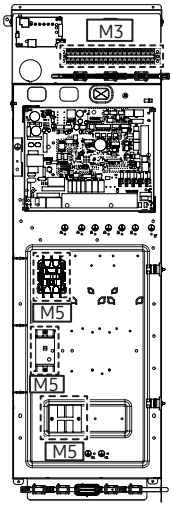
Torque requirements

CONTROL-KIT PBA



Screw size	Tightening torque (N·m)	Part	Terminal code	Remarks
M3	0.5~0.75	Control Kit PBA 2P Terminal Block	PV/Peak power control SIGNAL	Dry contact input
			R-32 ALARM	Dry contact output
			WATER PUMP	PWM signal output
M3.5	0.8~1.2	Control Kit PBA 6P Terminal Block	F1, F2, V1, V2, F3, F4	DC 5V/12V output
		Control Kit PBA 26P Terminal Block	B1 ~ B26	AC 220V-240V power input/output
M4	1.2~1.8	Control Kit PBA 2P Terminal Block	TB-A (L/l1 N/N1)	AC 220V-240V power input
			TB-A1 (HEATER OUT)	AC 220V-240V power output

C-BOX:



Screw size	Tightening torque (N·m)	Part	Terminal code	Remarks
M3	0.5~0.75	20P Terminal Block	1~20	Digital input/output
M5	2.0~2.9	Magnetic contactor 2P Single phase	-	AC 220V-240V power input/output
		ELCB 2P Single phase	-	AC 220V-240V power input/output
		Terminal block 2P Single phase	L, N	AC 220V-240V power input/output

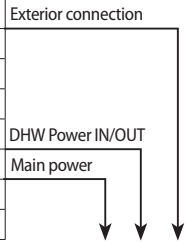
Wiring work

Types of allowable current

Conductors of supply cord shall have a nominal cross-sectional area not less than that shown in the table below.

Minimum cross-sectional area of conductors

Rated current of appliance (A)	Nominal cross-sectional area (mm2)
≤0.2	Tinsel cord [a]
≤0.2 and ≤3	0.5 [a]
>3 and ≤6	0.75
>6 and ≤10	1.0(0.75) [b]
>10 and ≤16	1.5(1.0) [b]
>16 and ≤25	2.5
>25 and ≤32	4
>32 and ≤40	6
>40 and ≤63	10



a) These cords may only be used if their length does not exceed 2m between the point where the cord or cord guard enters the appliance and the entry to the plug.

b) Cords having the cross-sectional areas indicated in the parentheses may be used for portable appliances if their length does not exceed 2 m.

Grounding work

► Grounding must be done by a qualified installer for your safety.

Grounding the power cable

► The standard of grounding may vary according to the rated voltage and installation place of a heating pump.

► Ground the power cable according to the following.

Installation place / Power condition	High humidity	Average humidity	Low humidity
Electrical potential of lower than 150V		Perform the grounding work 3. Note 1)	Perform the grounding work 3 if possible for your safety. Note 1)
Electrical potential of higher than 150V	Must perform the grounding work 3. Note 1) (In case of installing circuit breaker)		

✻ **Note 1) Grounding work 3**

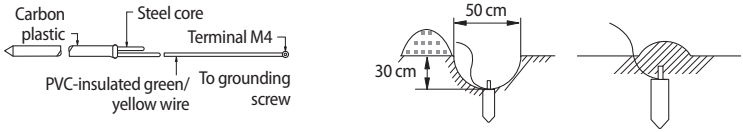
- Grounding must be done by your installation specialist.
- Check if the grounding resistance is lower than 100 Ω.

When installing a circuit breaker that can cut the electric circuit in case of a short circuit, the allowable grounding resistance can be 30~500 Ω.

Checking correct grounding

If the power distribution circuit does not have a grounding or the grounding does not comply with specifications, an grounding electrode must be installed. The corresponding accessories are not supplied with the Air to Water Heat pump.

1. Select an grounding electrode that complies with the specifications given in the illustration.



2. Connect the flexible hose to the flexible hose port.

► In damp hard soil rather than loose sandy or gravel soil that has a higher grounding resistance.
► Away from underground structures or facilities, such as gas pipes, water pipes, telephone lines and underground cables.
► At least two metres away from a lightening conductor grounding electrode and its cable.

NOTE
• The grounding wire for the telephone line cannot be used to ground the Air to Water Heat pump.

3. Finish wrapping insulating tape around the rest of the pipes leading to the outdoor unit.
4. Install a green/yellow coloured grounding wire :

► If the grounding wire is too short, connect an extension lead, in a mechanical way and wrapping it with insulating tape (do not bury the connection).
► Secure the grounding wire in position with staples.

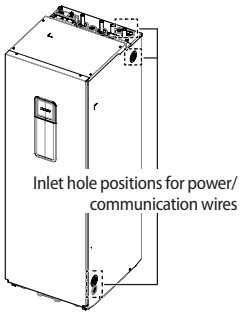
NOTE
• If the grounding electrode is installed in an area of heavy traffic, its wire must be connected securely.

5. Carefully check the installation, by measuring the grounding resistance with a ground resistance tester. If the resistance is above required level, drive the electrode deeper into the ground or increase the number of grounding electrodes.
6. Connect the grounding wire to the electrical component box inside of the outdoor unit.

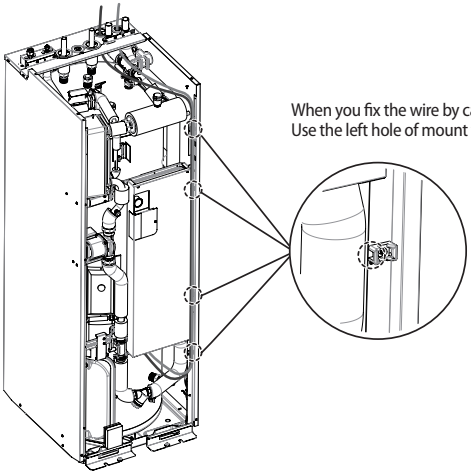
Wiring work

Connection of the power supply and communication cable

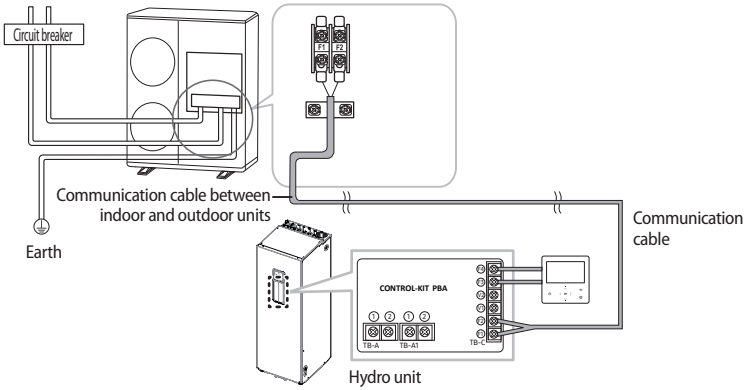
Model	Description	No. of wires	Max. A	Thickness	Supply Scope
AE***TNWTEH	1 Phase main power	2 + ground	22.7A	4.0mm² ↑ H05RN-F or H07RN-F	Field supply (220-240Vac, Input)
	Communication	2	0.1A	0.75mm² ↑ H05RN-F or H07RN-F	Field wiring (7Vdc, data)



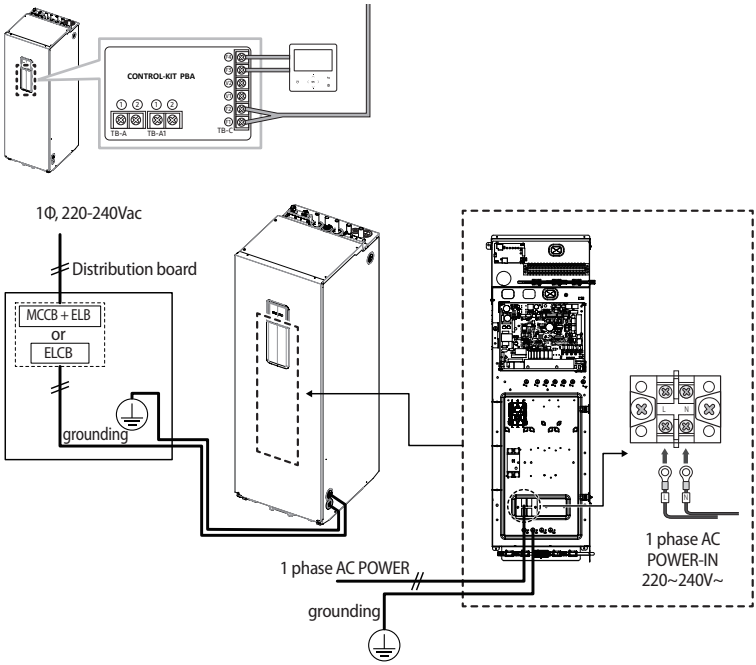
* When you use inlet hole through the cabinet top positions for power/communication wires, please fix the wire by using mount tie of the cabinet right.



2 wires for communication cable



Communication cable connection



CAUTION

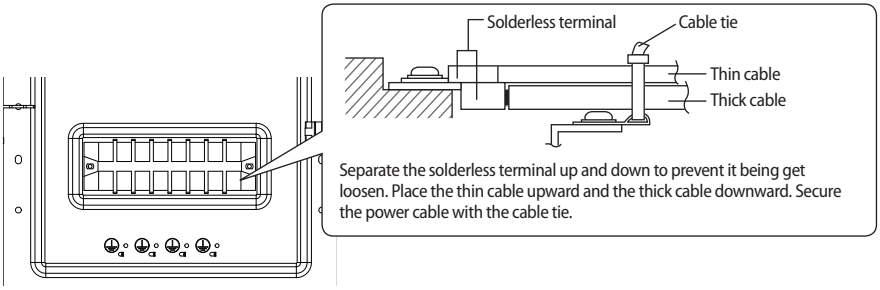
- If the supply cable is damaged, it must be replaced by a special cable or assembly available from the manufacturer or installer.
- Circuit Breaker (ELCB, ELB, MCCB etc.) for outdoor and indoor units shall be installed by installers because they are not sub-parts in the units. But you don't need to install for hydro unit (Built-in ELCB).
- It cause damage to chassis, PCB parts if the main power is not connected correctly. You should make certain that R, S, T is connected correctly before turning on the main power. (3 phase models only)

Wiring work

✻ ELCB : Earth leakage circuit breaker
ELB : Earth leakage breaker
MCCB : Molded case circuit breaker

Connecting the power terminal

- ▶ Connect the cables to the terminal board using the solderless ring terminal.
- ▶ Use certified and reliable cables.
- ▶ Connect the cables with the torque chart as below.
- ▶ If the terminal is loose, fire may occur caused by arc. If the terminal is connected too firmly, the terminal may be damaged.
- ▶ External force should not be applied to the terminal block and wires.
- ▶ The cable ties to fasten the wire should be an incombustible material, V0 or above. (The cable ties should be used to fasten the power wire and they are supplied with the unit.)



Tightening Torque (kgf • cm)	
M3	5~7.5
M5	20 ~ 30

Connection of the backup heater power supply

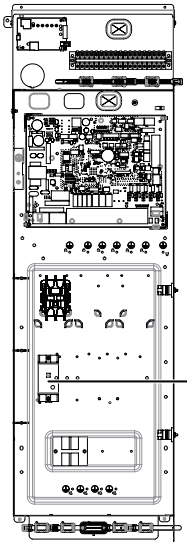
CAUTION

• Do not use a power supply shared by other appliances. Each components for outdoor unit, indoor unit, backup heater and booster heater has the dedicated power supply.

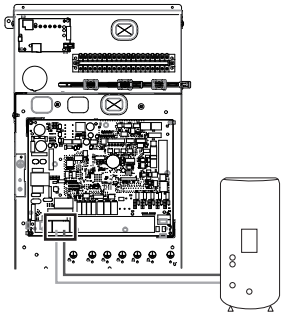
Model	Backup Heater Capacity (kW)	Booster Heater Capacity (kW)	1 Phase ELCB (A)	3Phase ELCB (A)
AE***TNWTEH	2	3	30A	-

✻ Circuit Breaker(ELCB, ELB, MCCB etc.)s written above are already included in the hydro unit.
ELCB : Earth leakage circuit breaker
ELB : Earth leakage breaker
MCCB : Molded case circuit breaker

1 phase

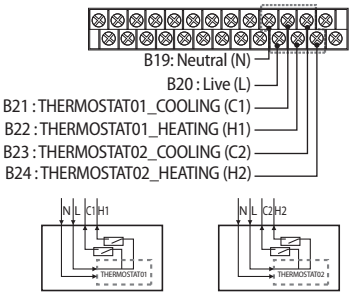


Booster heater (DHW, assembly in factory)



Connection of the thermostat

Description	No. of wires	Max. current	Thickness	Supply Scope
Room Thermostat	4	22mA	> 0.75 mm², H05RN-F or H07RH-F	Field supply (220-240V~, Input)



1. Before the installation, hydro unit should be turned off.
2. Using the appropriate equipment to correct position of terminal block as shown on the diagram.
3. Make sure what type is you use.
   - Contact signal must be " L ". When you install two thermostats, thermostat2 is prior to thermostat1.

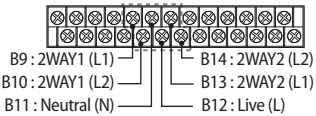
CAUTION

- Product will not operate when signal for cooling and heating mode is inputted at the same time.

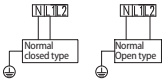
Wiring work

Connection of the 2-way valve

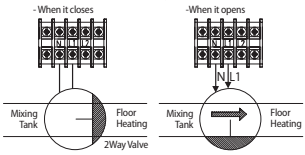
Description	No. of wires	Min. / Max. current	Thickness	Supply Scope
Motorized 2-way valve to shut off UFH loops during cooling.	2+ground	10mA / 50mA	> 0.75 mm², H05RN-F or H07RH-F	Field supply (220-240V~, Output)



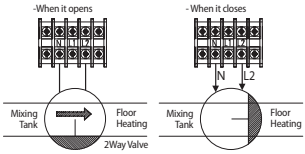
* Connection of 2 wires 2-way valve



In case of normal closed type



In case of normal open type



2-way motorized valve

- ► When outlet water temperature reach to lower than 16 °C in cooling mode, UFH loops will be closed.
- ► 220-240V~
- ► 2 wires(Normal Open or Normal Close)

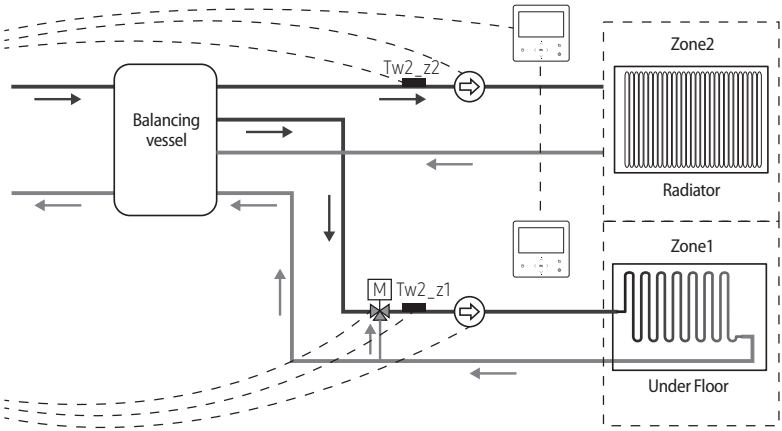
1. Before the installation, hydro unit should be turned off.
2. Using the appropriate equipment to correct position of terminal block as shown on the diagram.
3. Make sure what type you use.
   - Normal OPEN or Normal CLOSED.

CAUTION

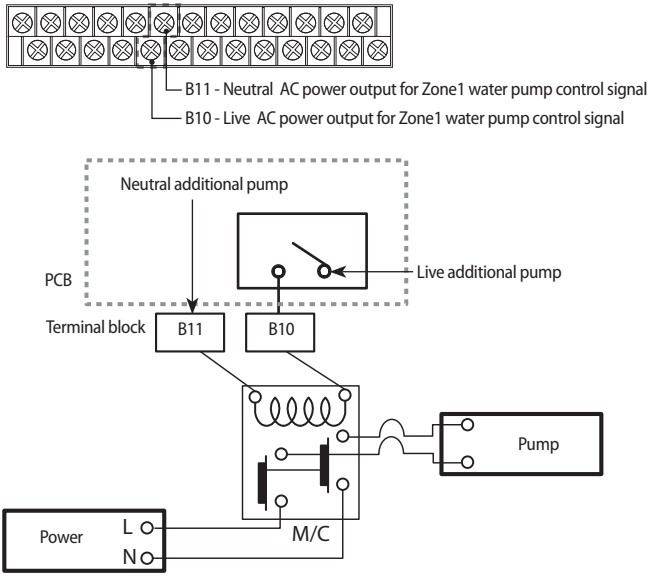
- There are 2 types of 2-way valve, normal open type and normal closed type. Make sure to connect terminals to right positions of terminal block. As detailed on the wiring diagram and illustrations above.

Connection of the water pump for 2-zone control (FSV 4061=1)

- Zone1 water pump connection: B10(L1) + B11(N)
- Zone2 water pump connection: B14(L1) + B15(N)

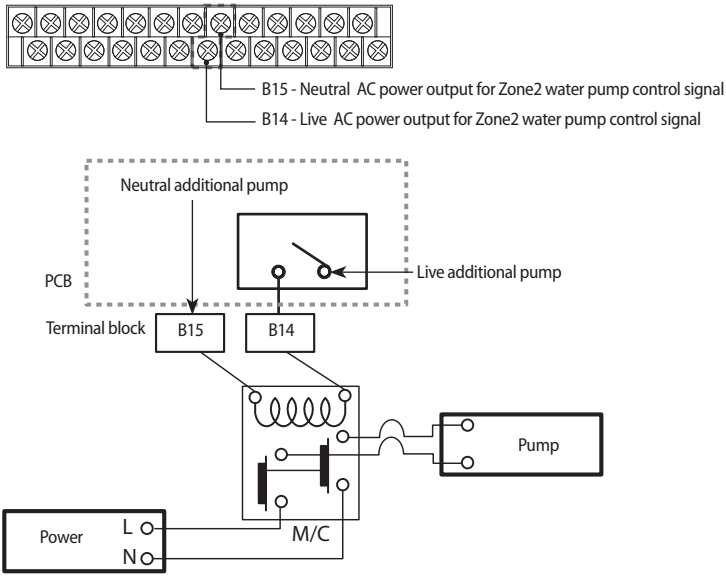


Wiring work



CAUTION

- The maximum allowable current that this terminal block can supply for the additional water pump is 50mA.

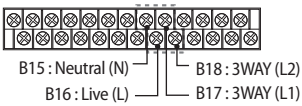


CAUTION

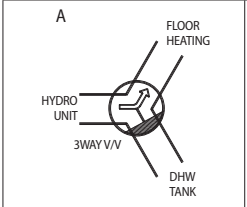
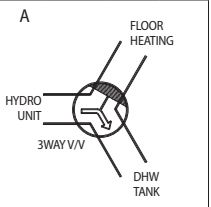
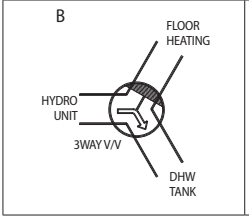
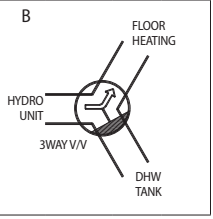
- The maximum allowable current that this terminal block can supply for the additional water pump is 50mA.

Connection of the 3-way valve

Description	No. of wires	Mini. / Max. current	Thickness	Supply Scope
Diverting type 3way valve	4	10mA / 50mA	> 0.75 mm², H05RN-F or H07RN-F	Field supply (220-240V~, Input)



Status	L1	L2
A (Initial)	OFF	ON
B	ON	OFF

Field Setting Valve (#3071) "0" Floor heating as default	Field Setting Valve (#3071) "1" DHW tank as default
	
	

3-way diverting valve for water tank

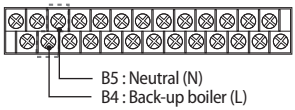
- ► When cooling operating mode, floor heating loops will be closed.
- ► 220-240V~

1. Before the installation, hydro unit should be turned off.
2. Using the appropriate equipment to correct position of terminal block as shown on the diagram.
3. Make sure what type of 3 way V/V you use.

Wiring work

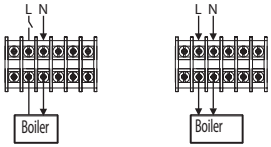
Connection of the back-up boiler

Description	No. of wires	Mini. / Max. current	Thickness	Supply Scope
Back-up Boiler	2+ground	10mA / 50mA	0.75mm² H05RN-F or H07RN-F	Field supply (220-240V~, Input)



When it set back up boiler on the hydro unit (relay off)

When it order to back up boiler operates (relay on)



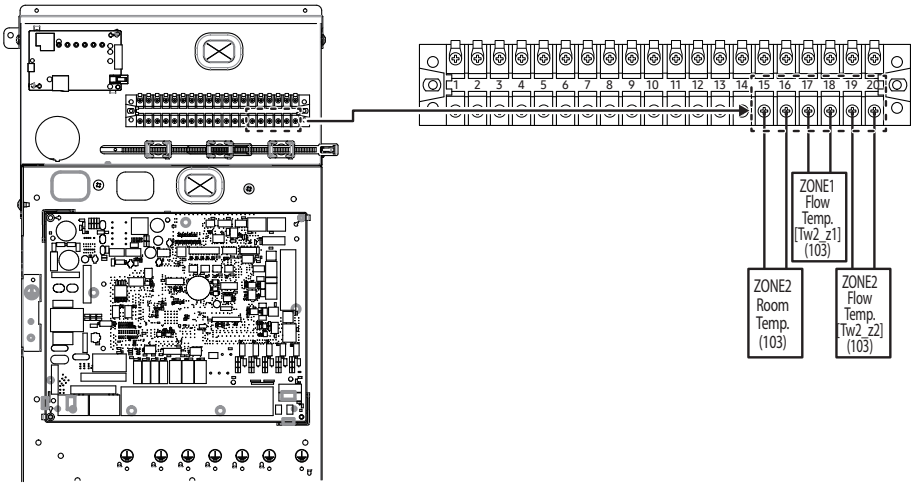
1. Before the installation, hydro unit should be turned off.
2. Using the appropriate equipment to correct position of terminal block as shown on the diagram.
3. Make sure EXT-CTRL signal of back up boiler must be 230Vac.
   - Do not connect supply power of back up boiler directly.

❋ Heat pump does not work when the Back-up boiler operates.

Connecting for external contact functions

Screw size	Tightening torque (N·m)	Part	Terminal code
M3	0.5~0.75	20P Terminal block	1~20

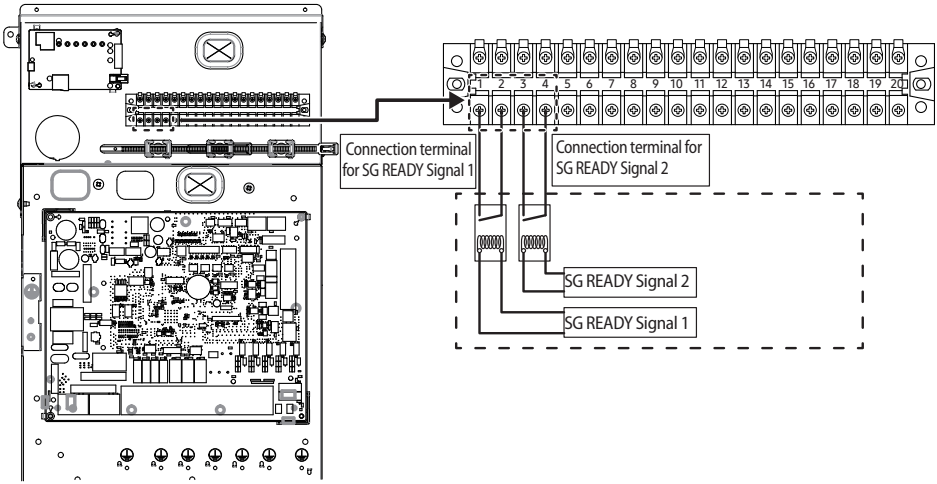
Connecting external sensors for zone control



CAUTION

• When connecting sensors, use a Thermistor with the specifications of 10 kΩ at 25 ℃, B constant = 3435 k.

Connecting for smart grid ready control

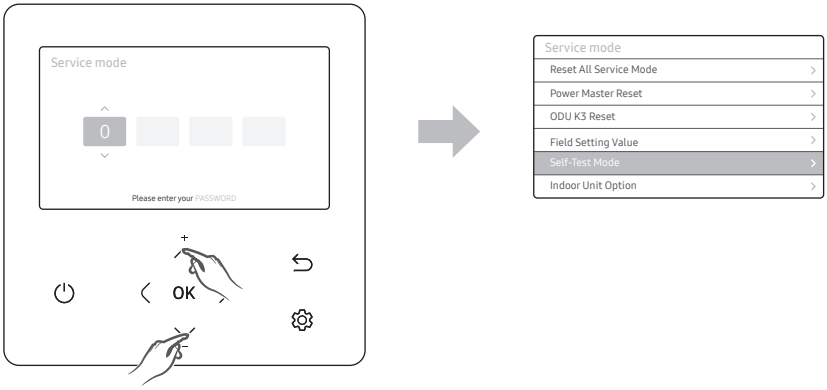


SG READY Signal 1	SG READY Signal 2	Product operation
Short	Open	Forced thermo off operation
Open	Open	Normal operation
Open	Short	Heating / DHW setting temperature 1step-up operation
Short	Short	Heating / DHW setting temperature 2step-up operation

CAUTION
- These parts are optional and not included with the product.
- Maker sure to connect to non-power on/off contacts.

Self-test mode of wired remote controller

Use of self-test mode



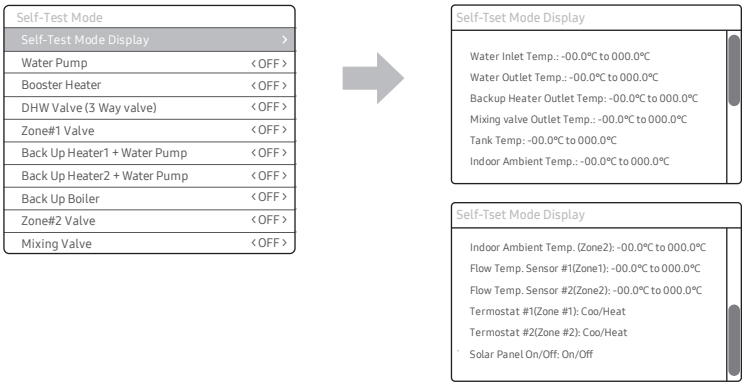
1. If you want to use the various additional functions for your Wired Remote Controller, press the ∧ and ∨ buttons at the same time for more than 3 seconds.

► The password entry screen appears.

2. Enter the password, "0202," and then press the OK button.

► The settings screen for installation/service mode appears.

3. Select Self-Test Mode in Service Mode.
4. Self-Test Mode consists of Self-Test Display that shows operation value satus and menus that can turn each component on or off.



Troubleshooting

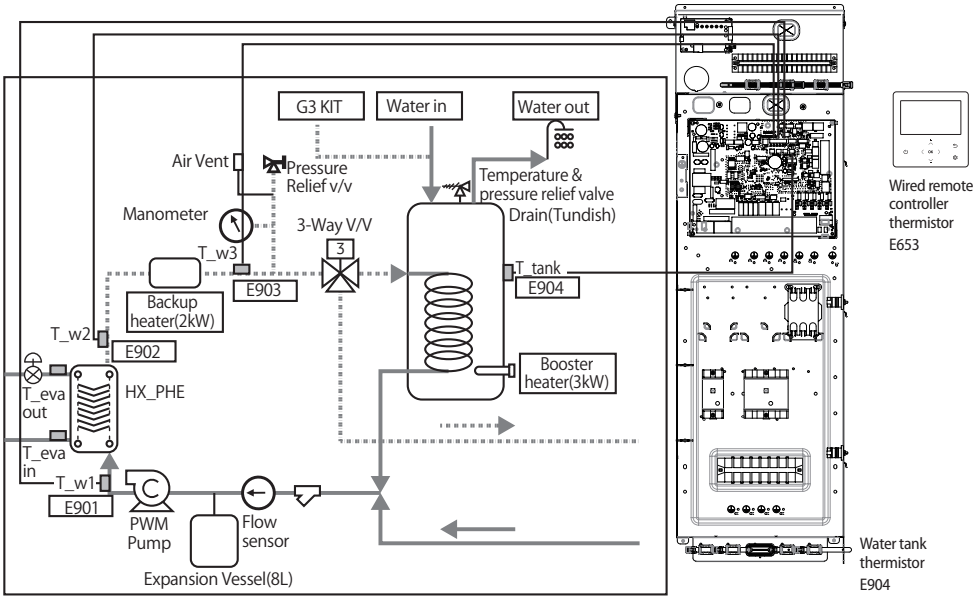
If the unit has some problem to work properly, the LED on hydro unit will flash and some error codes will be displayed on the controller.

The following table described the explanation of error codes on the LCD display.

Thermistor

- Check its resistance. 10kohm@25 °C (Hydro unit), 200kohm@25 °C (DHW Tank)
- Check its location as shown at the diagram.
- Check its contact status with pipe.
- Final solution is to change parts

Display	Explanation
120	Short- or open-circuit error of the room temperature sensor of the Zone 2 indoor unit (detected only when the room thermostat is used)
121	Short- or open-circuit error of the room temperature sensor of the Zone 1 indoor unit (detected only when the room thermostat is used)
653	Wired remote controller thermistor SHORT or OPEN
899	Zone1 Water Outlet Themistor SHORT or OPEN
900	Zone2 Water Outlet Themistor SHORT or OPEN
901	Water Inlet thermistor SHORT or OPEN
902	PHE Outlet thermistor SHORT or OPEN
903	Water Outlet thermistor SHORT or OPEN
904	Water TANK thermistor SHORT or OPEN
916	Mixing Valve thermistor SHORT or OPEN

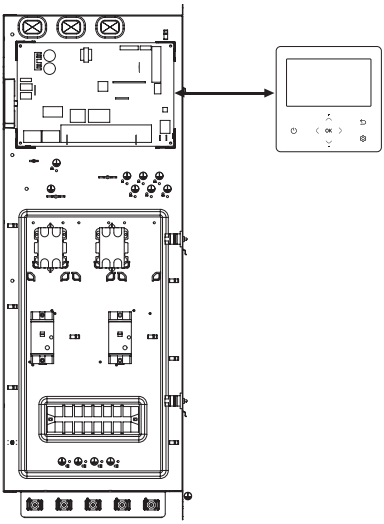


Troubleshooting

Communication

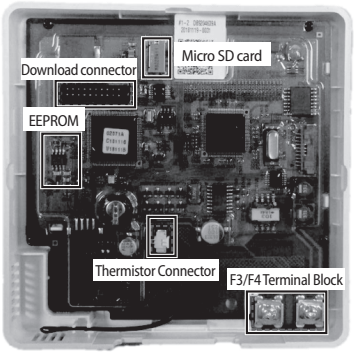
Display	Explanation
601	Communication error between remote controller and the Hydro unit
604	Tracking error between remote controller and the Hydro unit
654	Memory(EEPROM) Read/Write Error(Wired remote controller data error)

E601, E604



E654

MEMORY(EEPROM) Read/Write Error (Wired controller data error)

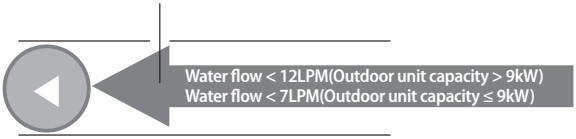


Water pump & Flow Sensor

Display	Explanation
911	Low flow rate error • in case of low flow rate in 30 sec during water pump signals is ON(Starting) • in case of low flow rate in 15 sec during water pump signals is ON(After starting)
912	Normal flow rate error • in case of normal flow rate in 10min during water pump signal is OFF

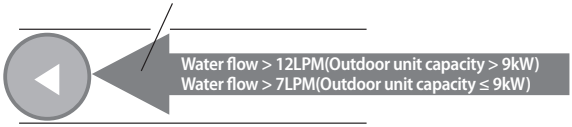
E911

► Water pump ON (Low flow rate) : NOT enough water flow



E912

► Water pump OFF (Normal flow rate)



Water flow range

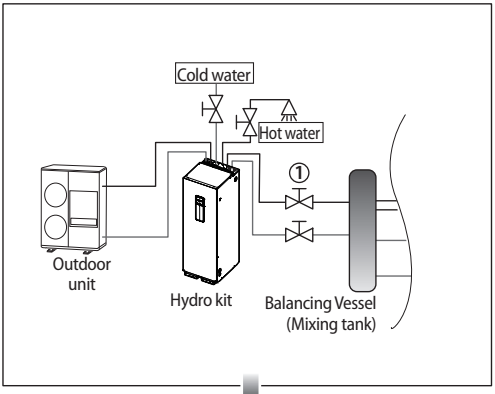
	Water flow rates (LPM)	
	Min	Max
Outdoor unit capacity ≤ 9kW	7	48
Outdoor unit capacity > 9kW	12	58

DHW tank

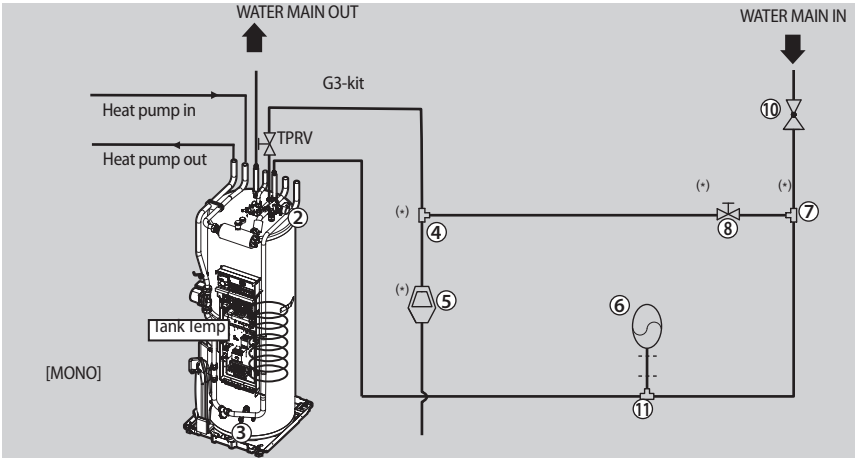
Piping diagram

CAUTION
- The product must be installed without any water leakage.
- Please verify that the DHW tank and other components are properly installed and reinstall them if necessary.
  - Use certified components and the correct tools.
  - Keep adequate space for the installing.
  - The water may drip from the discharge pipe of the pressure-relief device and that this pipe must be left open to the atmosphere.
  - The pressure-relief device is to be operated regularly to remove lime deposits and to verify that it is not blocked.
  - How the water heater can be drained.
  - A discharge pipe connected to the pressure-relief device is to be installed in a continuously downward direction and in a frost-free environment.

OVERVIEW



Sanitary warm water Tank Diagram(Field Scope)



No.	Note	No.	Note
①	Service valve	⑦	T-Joint
②	3 way diverting valve	⑧	Expansion relief Valve
③	Drain Valve	⑨	T-Joint
④	T-Joint	⑩	Pressure reducing valve with integrated check valve and strainer
⑤	Tundish	Tank Temp	Temperature sensor for DHW tank
⑥	Expansion vessel		

✻ The table above contains the different components of the functional diagrams.

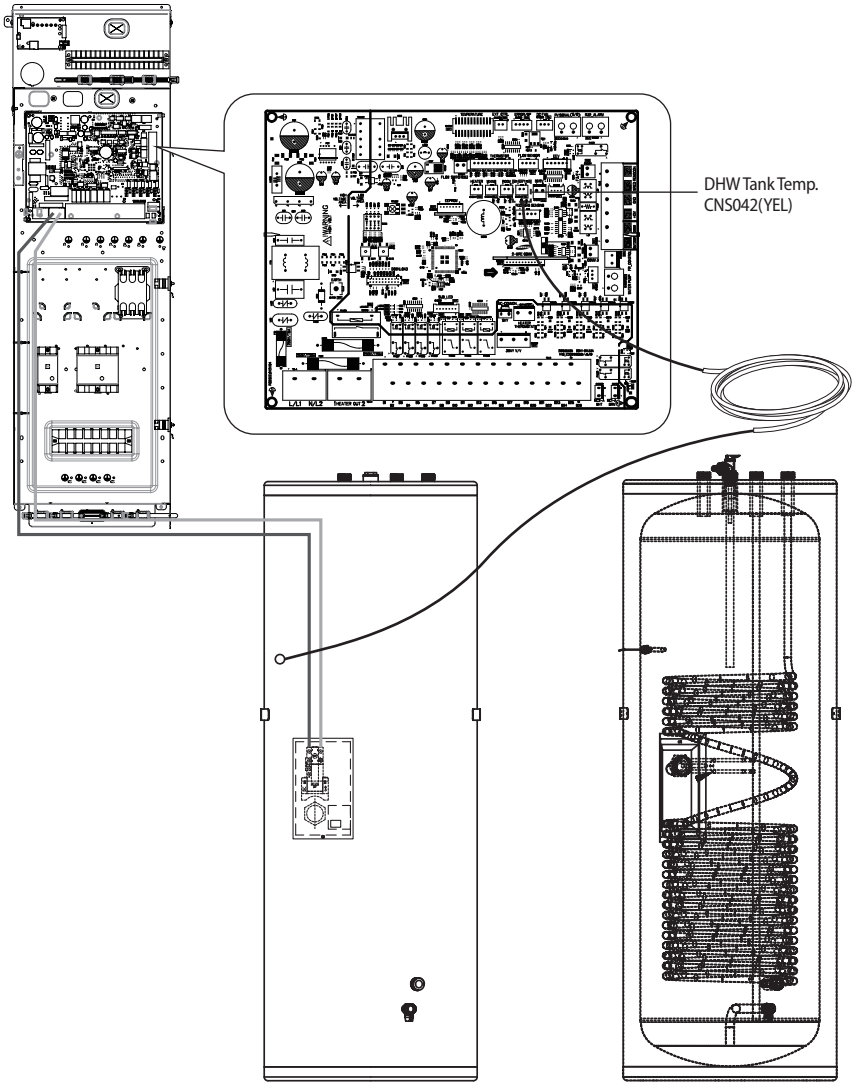
System configuration

► For the reliable performance and durability, all parts as listed below ,including a relief valve, an expansion vessel, a drain valve and pressure reducing valve , should be installed according to each national or regional standards. They are not supplied by SAMSUNG.

- Pressure relief valve
- Expansion vessel
- Drain valve
- Tundish
- Expansion relief valve
- Pressure reducing valve

DHW tank

Switch box layout



NOTE

- When you set the hot water supply temperature to 55°C or less, do not use the booster heater.
  - The heatpump and the booster heater operate until the initial set temperature is reached. After that, only the booster heater may operate depending on the settings.

Electrical connections

Procedure

⚠ WARNING
- Switch off the power supply before making any connections.
- Use a thermal grease in thermistor pocket after installing electric connections.

Connections to be made in the electrical box of DHW tank

1. Connect the booster heater power supply and thermal protection cable.
2. Make sure to ensure strain relief of the cable.

Connections to be made in the electrical box of indoor units

3. Plug the thermistor cable connector in the connector CNS042 on the pcb.
4. Connect the booster heater power supply and thermal protection cable(field supply) to terminal TB-A1 and earth on the terminal block.
5. Connector the loose ends of the TB-A1 on the terminal block and the connector CNS042 on the PCB.
6. Plug the thermistor cable connector in the socket X9A on the PCB.
7. Connect the booster heater power supply and thermal protection cable (field supply) to terminal 7, 8, 21, 22 and earth on the terminal block.
8. Connect the booster heater power supply cable to the circuit breaker and earthing screw.
9. Fix the cables to the cable tie mountings with cable ties to ensure strain relief.

⚠ CAUTION
- It is of great importance that the heater is filled with water before the electricity is hooked up, or else- the warranty is not valid. If the heater is installed and not used, it must be flushed with water once a week.

DHW tank

Troubleshooting

IMPORTANT: All maintenance or repair work must be executed by an approved installer.

Problem	Possible cause	Solution
Hot water is not coming out.	No power supply to the water heater	Check if there is any power on the power supply terminal on the thermostat.
	The thermostat may be set too high and cause the fuse or safety cut-off to operate.	Reduce thermostat setting by 5 °C and press the reset button.
Heating is not working	Heating element or internal electrical wiring is out of order.	Check if there is any power on the power supply on the connector of the heating element between black and yellow/ green wires. If this is OK, press the reset button on the fuse/safety cut-off.
Water is not warm enough	Thermostat is set too low.	Adjust the thermostat up using a standard screwdriver.
	Heating element or the internal electrical wiring is partially out of order.	Check the resistance of the heating element on the connector of the heater bundle, and the condition of the internal wiring.
	UX mixing valve(fitted on top) is incorrectly adjusted.	Adjust the UX mixing valve correctly to the preferred temperature.
Safety valve(SV) is dripping.	Water expands when heated. If there is no consumption of hot water over a period of time pressure builds up, causing the safety valve to open.	If drip from the SV is severe, it might need to be replaced. Some dripping is normal. Alternatively an expansion vessel can be fitted.
Leak warning outlet is dripping.	The heating element may not be properly tightened.	Check the heating element o-ring seal and all connections.
	There may be a leak.	
Other problems, or if none of the above solves the problem.	-	Contact the installer/supplier regarding any other failure.

WARNING Incorrect handling of thermostat, safety valve or other valves may lead to tank rupture. When servicing the unit follow instructions carefully:

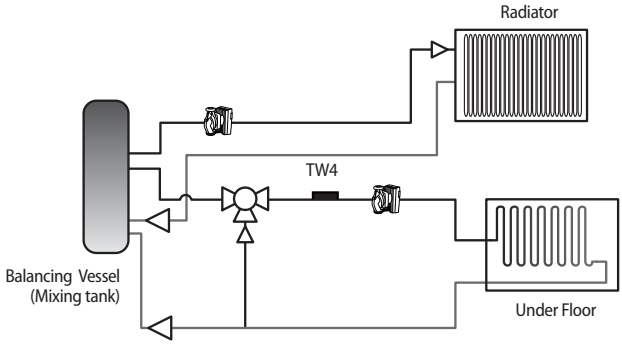
- Always turn off main power supply when water supply is being shut off.
- Test the free operation of the safety valve regularly by opening the valve ensuring the water flows freely.
- Electrical connection and all servicing of the electrical components should only be carried out by an authorized electrician.
- Fitting and all servicing of plumbing fixtures should only be carried out by an authorized installer.
- When replacing the thermostat, safety valve or any other valve or part supplied with this unit, use only approved parts of the same specification.

CAUTION

- Before resetting the safety cut-off or altering the thermostat setting, always remember to isolate the electrical supply to the unit. This must be done prior to removing the electrical box lid.
- If the electric element or thermostat is defective, contact authorized electrician.
- After adjustments are completed, ensure the lid to the electrical box is refitted correctly and that the retaining screw is properly fitted.

Mixing Valve

Installation of mixing valve



When two different zones are used with different temperature, adjust the temperature of discharge water to high temperature water and control the amount of bypass to provide low temperature water by applying the mixing valve and temperature sensor of the mixing valve (TW4).

1. Select a mixing valve from the manufacturers as below (recommended) and install it at the enterance of the zone.
2. Install the supplied temperature sensor (TW4) on the rear part of the mixing valve.Install TW4 Sensor within 1m of Mixing Valve.
3. Since running time varies depending on the manufacturer, set the FSV (default 90 sec.) by referring to the FSV value below.

Maker		BELIMO	SIEMENS	HONEYWELL
Model code	3 Way Valve	R3020-6P3-S2	VXP45.20-4 (kvs 4)	V5011E1213
	Actuator	LR230A(-S)	SSB31	ML6420A3015
Running time		90 sec.	150 sec.	60 sec.
FSV(#4046) setting		9	15	6

✻ The table above is for your reference. It can be changed without advanced notice.

4. Set the FSV value by referring to the table below depending on installation environment.

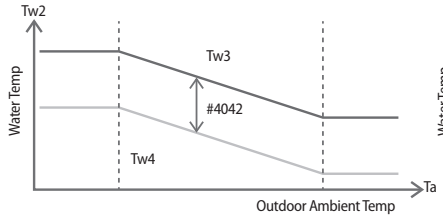
Function	Details	Code	Unit	Default	Min.	Max.
Mixing valve	Use or not	4041	-	0(No)	0	2
	Target temperature difference (Heating) (TW3-TW4)	4042	℃	10	5	15
	Target temperature difference (Cooling) (TW4-TW3)	4043	℃	10	5	15
	Control factor	4044	-	2	1	5
	Interval of valve control	4045	Min.	2	1	30
	Running time (10 second unit)	4046	(x10) sec	9	6	24

✻ 4041 =1 : Controlled based on the temperature difference (4042, 4043)

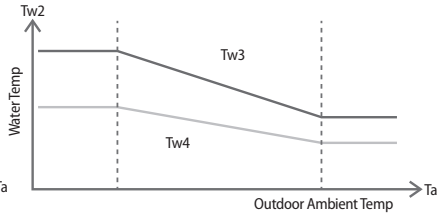
✻ 4041 =2 : Controlled based on the temperature difference of the WL value

ex)
Heating

<#4041=1>



<#4041=2>



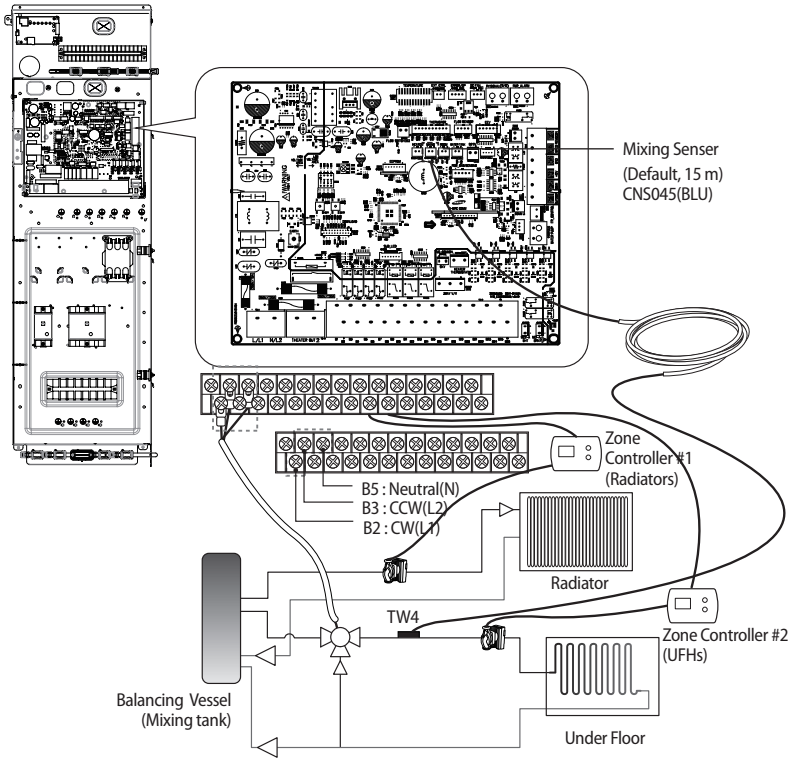
Mixing Valve

- ✳ The mixing valve is controlled based on the FCU WL value.
- ✳ As the #4044 value increases and the #4045 value decreases, the control speed increases. (Temperature hunting may occur if the control speed increases depending on the load.)
- ✳ The additional pump and mixing valve should be purchased separately. TW4 sensor is included in the product accessories.
- ✳ TW3 : Water temp. sensor 3

CAUTION

- When the thermostat control is set as 'Use', the mixing valve can be used for Zone 1 and Zone 2. (When both FSV #2091 and #2092 are set as 1/2)
- When using Zone control (FSV 4061 = 1), ignore Thermostat signal.

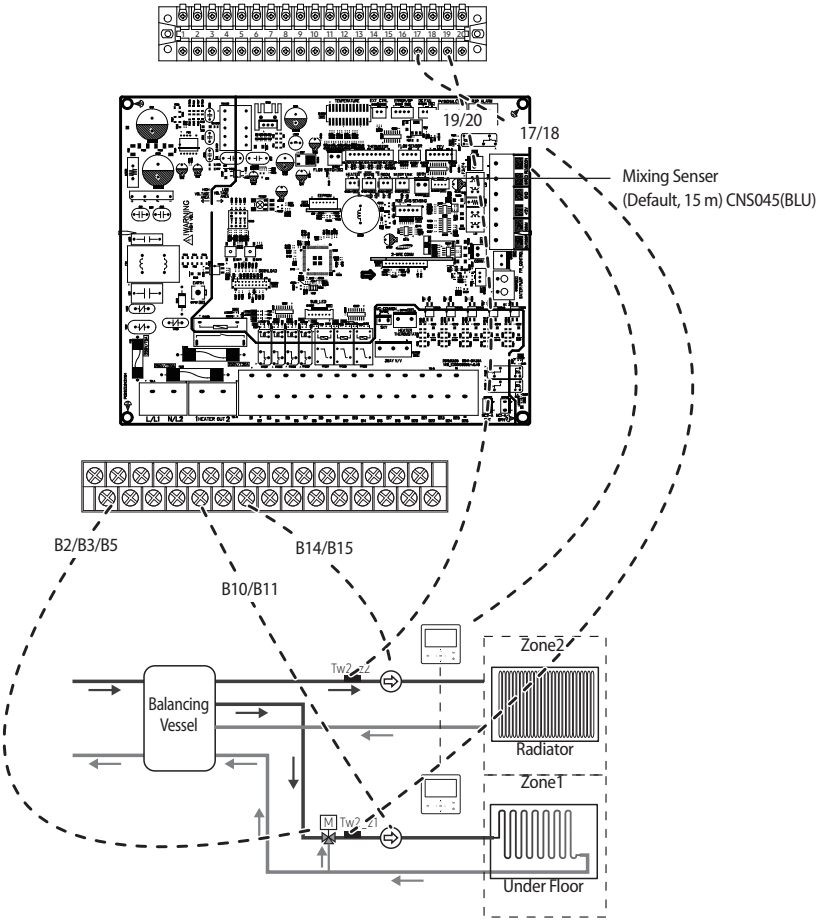
2-zone control using Thermostat



Description	No. of wires	Max. current	Thickness	Supply Scope
Mixing valve	4	22 mA	> 0.75 mm², H05RN-F or H07RH-F	Field supply (230 V~, Input)

1. Before the installation, hydro unit should be turned off.
2. Using the appropriate equipment to correct position of terminal block as shown on the diagram.

2-Zone Control Using Remote Controller



You can operate the 2-zone control using a mixing value, water-out temperature sensors, and built-in or external room temperature sensors installed in a wired remote controller.

When both zones are simultaneously Thermo on, the operation is performed based on Zone2. Therefore, set the zone that you want to have the higher set temperature to Zone2.

(The mixing valve must be installed in the zone that you want to have the lower set temperature.)

1. Install the mixing valve. (See "Installation of mixing valve.")
2. Install the water-out temperature sensors (Tw2_z1, Tw2_z2) for all zones.
3. Unlike the zone control with a thermostat, connect the water pump signal lines to the product.

► Zone1 water pump connection: B10 (L1) + B11 (N)

► Zone2 water pump connection: B14 (L1) + B15 (N)

4. FSV 4061 = 1: Enable the 2-zone control using the wired remote controller.

* If you want to operate the 2-zone control by using water-out temperatures, you have only to complete steps 1 to 4 above.

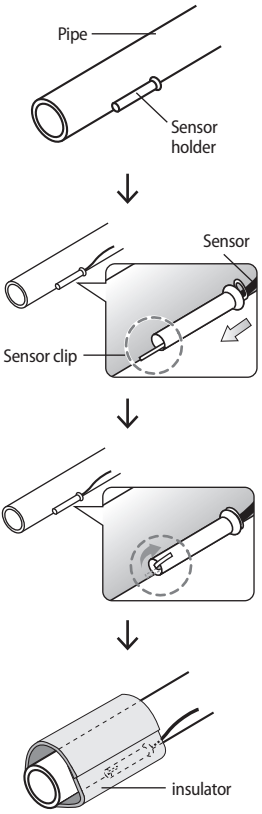
* If you want to operate the 2-zone control by using room temperatures and built-in temperature sensors in wired remote controllers, you must install two wired remote controllers in each room.
(If you use external room temperature sensors, you can control each room temperature with only one wired remote controller.)

Temperature sensor work

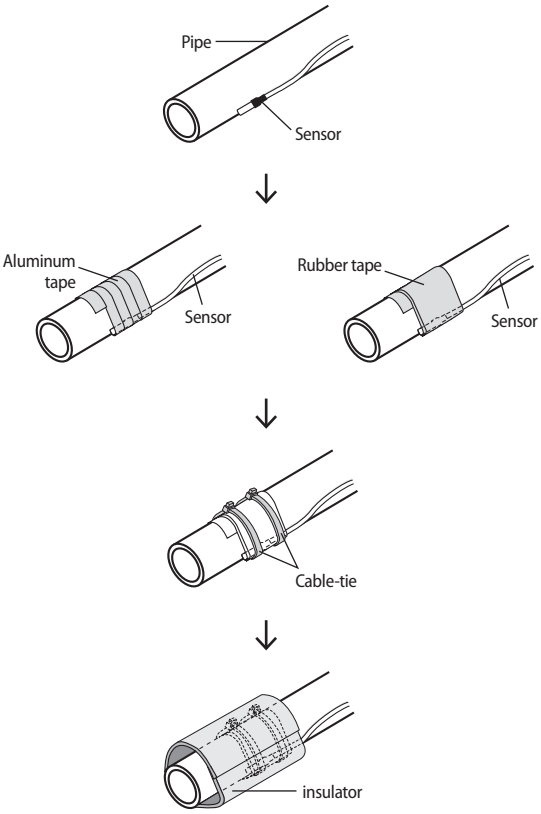
Example of sensor installation

Weld the sensor holder on the selected location of the pipe and then insulate it.

When the pipe is a copper pipe



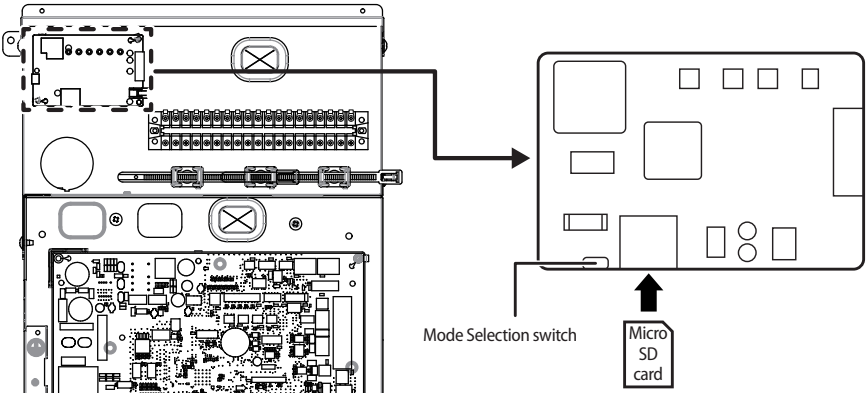
When the pipe is not a copper pipe



NOTE

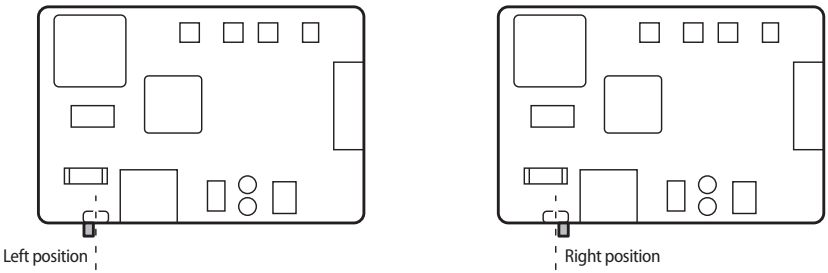
- When the holder sensor cannot be welded on the pipe, fix the senor with aluminum tape and insulate it.

Setting the EHS converter



Left position: Field Setting Value (FSV) mode

Right position: Operating Data Backup mode



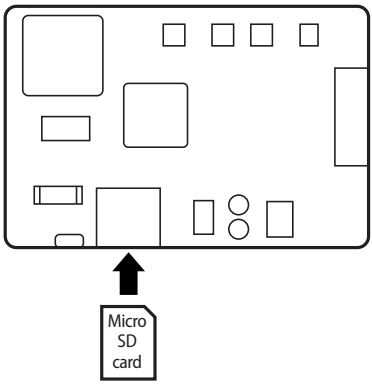
► Micro SD card is a separate purchase, using 8 ~ 32GB It's possible.

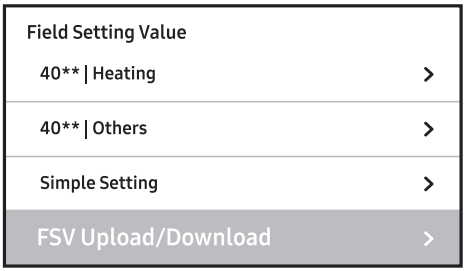
Temperature sensor work

Reading and writing FSV

How to upload or download field settings (example)

1. Insert an SD card into the Sub PBA SD Card slot on the Hydro unit.



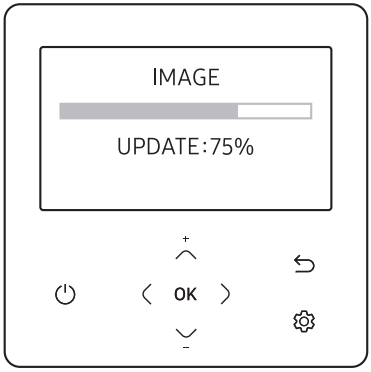


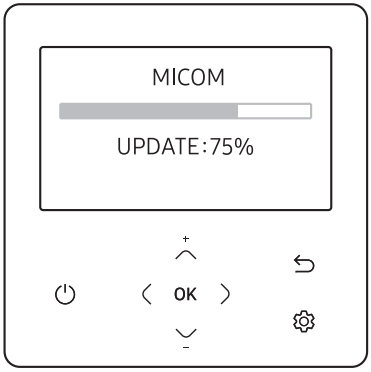
2. Select Field Setting Value in Service mode.
3. Press Up/Down button to select FSV Upload or Download.

NOTE

- Upload: Uploads the FSV data of the Hydro unit to the SD card.
- Download: Downloads the FSV data of the SD card to the Hydro unit.
- The upper-level controllers excluding Wi-Fi kit (2.0) and MWR-WW10** wired remote controller cannot use the 2-zone control and energy monitoring.
- When connecting between the MWR-WW10** wired remote controller and an upper-level controller, the settings for FSV (4061) must be changed not to use the 2-zone control.

How to download to a microSD card





1. Download the wired remote controller image, change the file name to "IMAGE.BIN," and then download to microSD Card.
2. Download the wired remote controller program, change the file name to "MICOM.BIN," and then download to microSD Card.
3. Insert the microSD Card with the Wired Remote Controller active, and then reset the system.
   For system reset, press the 〈 and ⚙ buttons at the same time for more than 5 seconds.
4. The download to microSD Card is performed as follows:

► Download proceeds in the order of IMAGE and MICOM.

► When the update fails, the Wired Remote Controller is reset automatically and the update proceeds again.

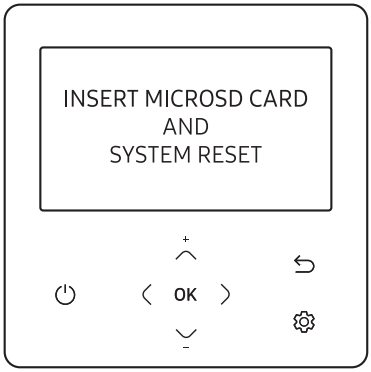
5. When the download is finished, tracking starts automatically.
   When tracking is completed, remove the microSD Card.

CAUTION

- Be sure to use the microSD Card after formatting in FAT16 or FAT32.
- The microSD Card supports the SD or SDHC with the capacity of 1 GB to 32 GB.
- The update is performed only when the file version in the microSD Card differs from the one of the Wired Remote Controller.
- When the screen is frozen for more than 3 minutes after completing the microSD card update by 100%, product inspection is required.
- Delete the files except for the ones for download. (Only IMAGE.BIN and MICOM.BIN are required.)

Temperature sensor work

When the microSD Card is removed during download



1. When you remove the microSD Card during download, the "INSERT MICROSD CARD AND SYSTEM RESET" screen appears and the download is stopped.
2. When you insert the microSD Card and press the 〈 and ⚙ buttons for system reset, download starts again after finishing the reset.

NOTE

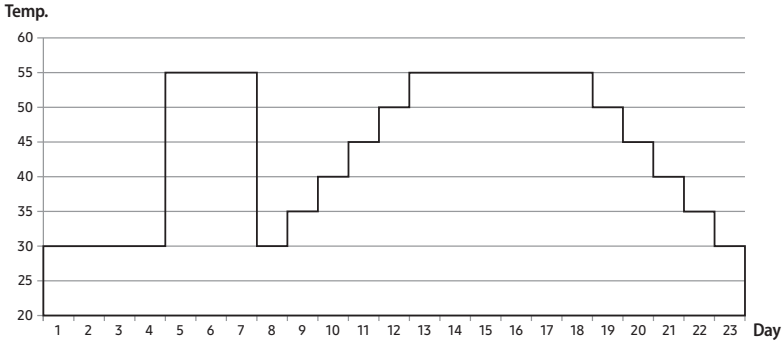
- When you reset the Wired Remote Controller while the microSD Card is removed, the above message appears on the screen in standby mode.
- When you reset the Wired Remote Controller while the microSD Card is removed and then inserted, the following actions are performed.
  - If the reinserted microSD Card contains all the files for update, update proceeds regardless of the version of the file.
  - If the reinserted microSD Card contains any missing files for update, the above message appears in standby mode.

Concrete curing function

When pipes of floor heating are installed, operation for reinforcing concrete curing is applied. (Period of operation: 23 days)

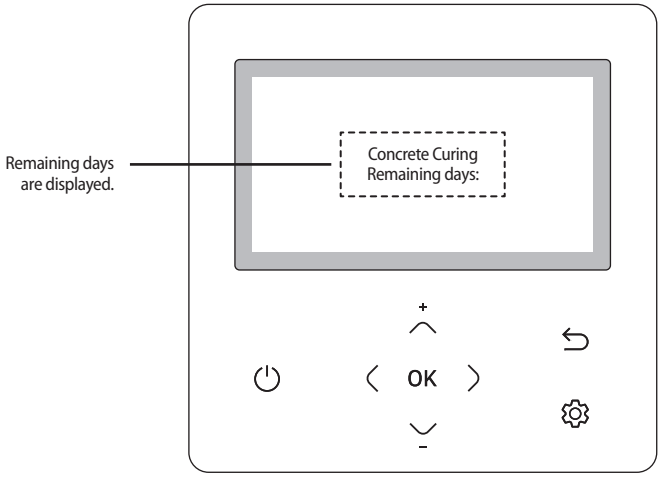
Entering procedure

1. After turning off the DIP switch K3 of indoor unit (Default ON), power off and on the indoor unit. The operation for concrete curing starts automatically. (If blackout occurs and communictation restarts later, operation will continue.)
2. Temperature of discharge water is controlled as time goes on like below.



Classification	Initial Heating		Step raise					Heating	Step down					Total (Hour)
Time	96	72	24	24	24	24	24	144	24	24	24	24	24	552
Temperature	30	55	30	35	40	45	50	55	50	45	40	35	30	-

3. Remaining days are displayed on the wired remote controller during operation but key operation is unavailable.



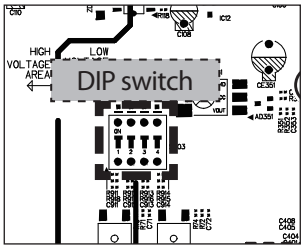
✻ If an error is displayed, concrete curing function does not work.

Concrete curing function

NOTE

- Definition of Dip switch function

Dip S/W	S/W #1	S/W #2	S/W #3	S/W #4
ON (default)	• None	• None	• None	• Turn off when an E101 error occurs
OFF	• Emergency heating	• Emergency hot water supply	• Concrete curing	• E101 error does not turn off
reference item	• Please refer to the user manual		• Please refer to the previous page	• Please refer to below



- When outdoor unit only power supply change by local condition, it is an option to auto restart system.

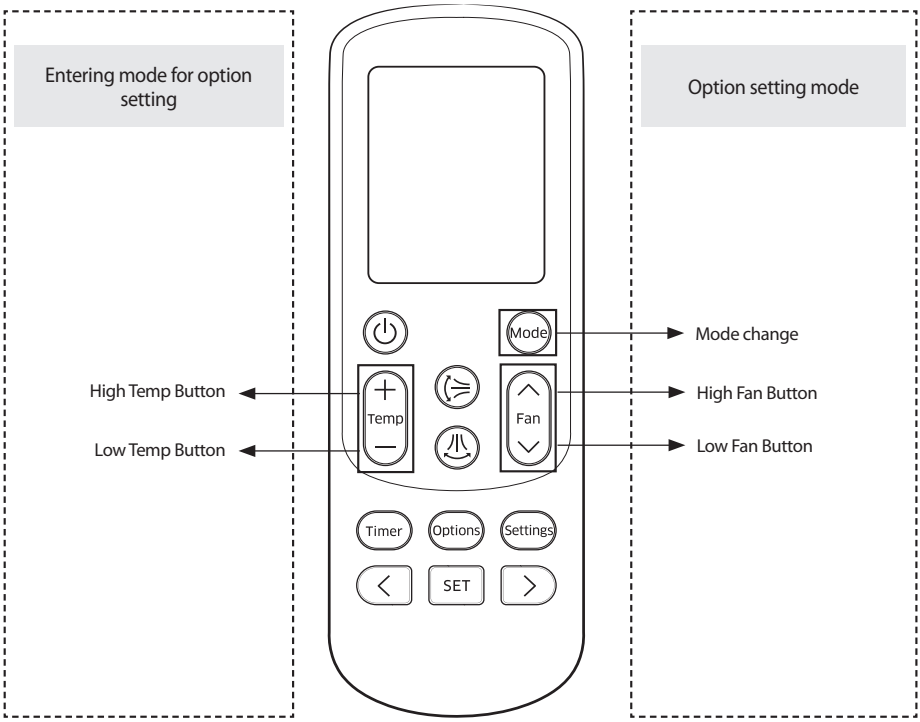
Classification		When the outdoor unit is power off	When the outdoor unit is power on
Hydro Unit operation according to the DIP S/W #4 setting	ON (default)	• Hydro Unit E101 error occurs.	• Hydro Unit E101 error disappears. • Hydro Unit operation turns off.
	OFF	• Hydro Unit E101 error occurs.	• Hydro Unit E101 error disappears. • Hydro Unit keeps its previous operation.

- The outdoor unit on/off control is not available with the A2A indoor unit.
- Although the outdoor unit is turned on after the E101 error occurred, the A2A indoor unit operation keeps turned off.

Installation option setting

► Set the indoor unit installation option with remote controller option.

The procedure of option setting



Entering mode to set option

1. Remove batteries from the remote controller.
2. Insert batteries and enter the option setting mode while pressing High Temp button and Low Temp button. 

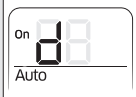
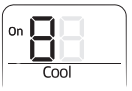
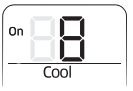
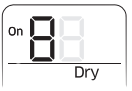
3. 

Check if you have entered the option setting status.

Installation option setting

Changing a particular option

You can change each digit of set option.

Option	SEG1		SEG2		SEG3		SEG4		SEG5		SEG6	
Explanation	PAGE		MODE		The option mode you want to change		The tens' digit of an option SEG you will change		The unit digit of an option SEG you will change		The changed value	
Remote Controller Display												
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details
	0		D		Option mode	1~6	Tens' digit of SEG	0~9	Unit digit of SEG	0~9	The changed value	0~F

NOTE

- When changing a digit of an control kit address setting option, set the SEG3 as 'A'.
- When changing a digit of control kit installation option, set the SEG3 as '2'.
  Ex) When setting the 'central controller' into disuse status.

Option	SEG1	SEG2	SEG3	SEG4	SEG5	SEG6
Explanation	PAGE	MODE	The option mode you want to change	The tens' digit of an option SEG you will change	The unit digit of an option SEG you will change	The changed value
Indication	0	D	2	0	5	0

* 02 Series installation option

Classification	SEG1~24
Use central controller (Default)	020010 100000 200000 300000
Disuse central controller	020000 100000 200000 300000

* 01 Series Productin Option(Factory default)

Model	SEG1~24
AE260TNWTEH AE200TNWTEH	013900 100000 200000 320002

Optional : Extending the power cable

1. Prepare the following tools.

Tools	Spec	Shape
Crimping pliers	MH-14	
Connection sleeve (mm)	20xØ6.5 (HxOD)	
Insulation tape	Width 19 mm	
Contraction tube (mm)	70xØ8.0 (LxOD)	

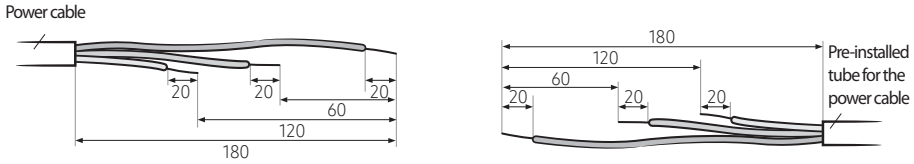
2. As shown in the figure, peel off the shields from the rubber and wire of the power cable.

- Peel off 20 mm of cable shields from the pre-installed tube.

CAUTION

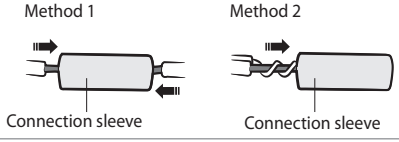
- For information about the power cable specifications for indoor and outdoor units, refer to the installation manual.
- After peeling off cable wires from the pre-installed tube, insert a contraction tube.
- If cable wires are connected without using connecting sleeves, their contact area becomes reduced, or corrosion develops on the outer surfaces of the wires (copper wires) over a long time. This may cause an increase of resistance (reduction of passing current) and consequently may result in a fire.

(Unit: mm)



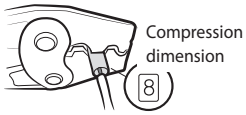
3. Insert both sides of core wire of the power cable into the connection sleeve.

- Method 1: Push the core wire into the sleeve from both sides.
- Method 2: Twist the wire cores together and push it into the sleeve.



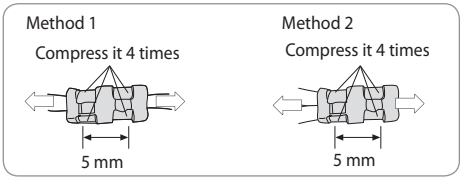
4. Using a crimping tool, compress the two points and flip it over and compress another two points in the same location.

- The compression dimension should be 8.0.

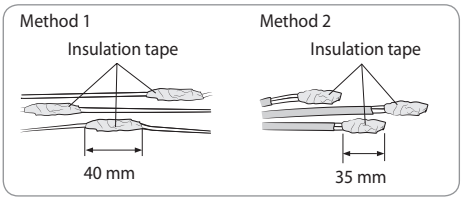


Optional : Extending the power cable

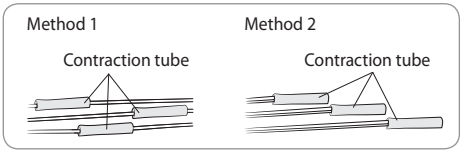
- After compressing it, pull both sides of the wire to make sure it is firmly pressed.



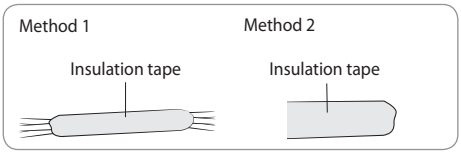
5. Wrap it with the insulation tape twice or more and position your contraction tube in the middle of the insulation tape.



6. Apply heat to the contraction tube to contract it.



7. After tube contraction work is completed, wrap it with the insulation tape to finish.
   Three or more layers of insulation are required.

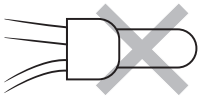


CAUTION

- Make sure that the connection parts are not exposed to outside.
- Be sure to use insulation tape and a contraction tube made of approved reinforced insulating materials that have the same level of withstand voltage with the power cable. (Comply with the local regulations on extensions.)

WARNING

- In case of extending the electric wire, please DO NOT use a round-shaped Pressing socket.
  - Incomplete wire connections can cause electric shock or a fire.



Reference (HP KEYMARK Certification)

Model code Outdoor	Model code Indoor	Registration number
AE044MXTPEH/EU	AE200TNWTEH/EU	011-1W0369
AE066MXTPEH/EU	AE200TNWTEH/EU	
AE044MXTPEH/EU	AE260TNWTEH/EU	011-1W0370
AE066MXTPEH/EU	AE260TNWTEH/EU	
AE090MXTPEH/EU	AE200TNWTEH/EU	011-1W0372
AE090MXTPEH/EU	AE260TNWTEH/EU	011-1W0373
AE090MXTPGH/EU	AE200TNWTEH/EU	011-1W0375
AE090MXTPGH/EU	AE260TNWTEH/EU	011-1W0376
AE120MXTPEH/EU	AE260TNWTEH/EU	011-1W0378
AE120MXTPGH/EU	AE260TNWTEH/EU	
AE160MXTPEH/EU	AE260TNWTEH/EU	
AE160MXTPGH/EU	AE260TNWTEH/EU	

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